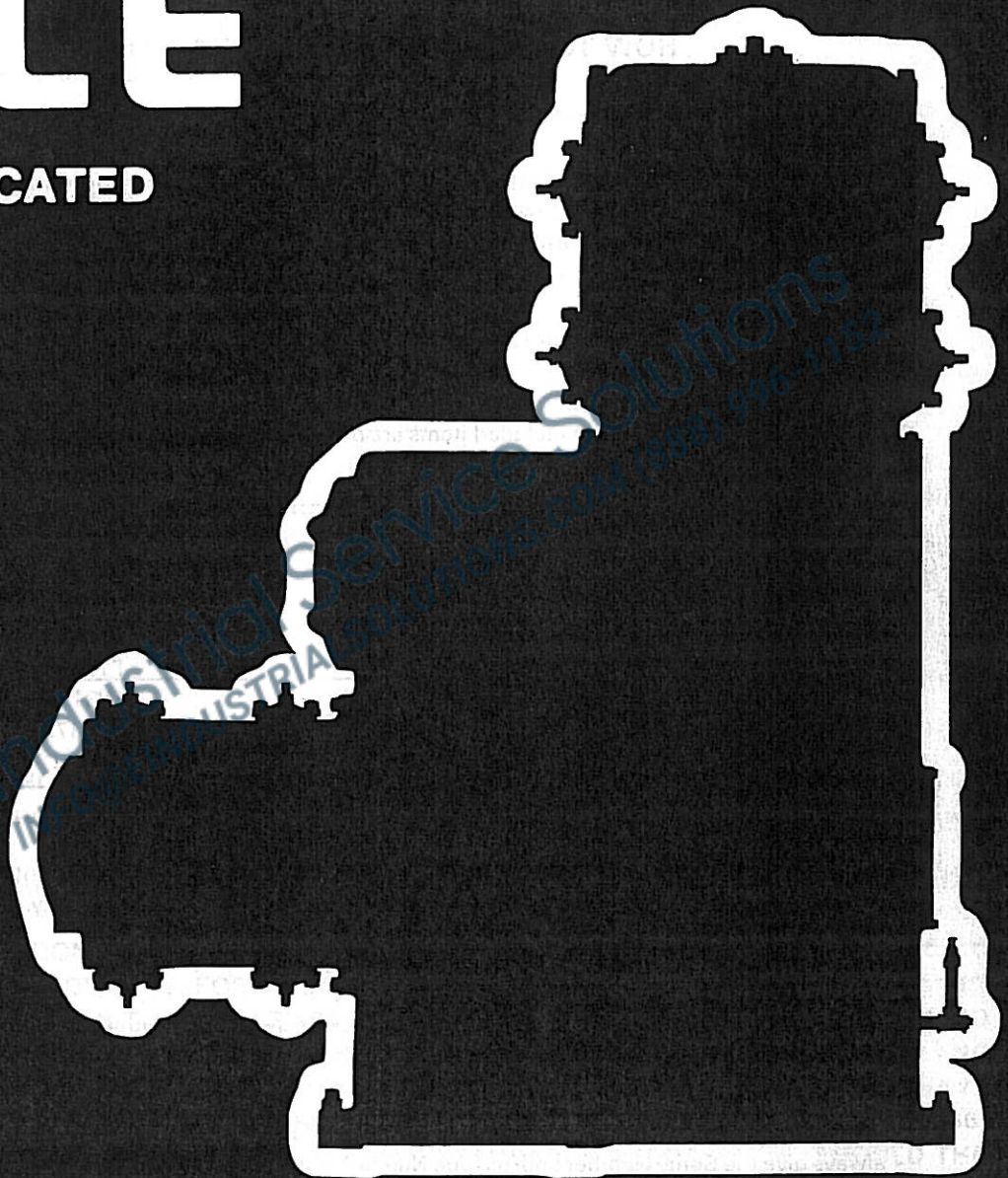


Parts List

XLE

LUBRICATED



INGERSOLL-RAND
AIR COMPRESSORS

Form AP-0447-B
June 1981
Supersedes September 1979

ORDERING INSTRUCTIONS

BY GIVING COMPLETE INFORMATION, YOU WILL ENABLE US TO FILL YOUR ORDER CORRECTLY AND AVOID UNNECESSARY DELAYS.

HOW TO ORDER REPLACEMENT PARTS

When ordering replacement parts, please specify:

1. The SERIAL NUMBER as stamped on Compressor Nameplate.
2. The QUANTITY.
3. The PART NUMBER, ILLUSTRATION NUMBER and NAME OF PART exactly as listed.

The Serial Number for the unit will be found on the Nameplate.

A special feature of this parts list is the system of identifying parts which are included with an assembly or other part. These included items are denoted by being indented from the previous line. Example:

ILL NBR	NAME OF PART	PART NUMBER
62	CROSSHEAD COMPLETE	W86868
63	Crosshead	F6666P1
64	Dowel-Piston Rod	X1007T1
65	Shoe-Crosshead	F10273
66	Shim	W31596
67	Stud	W33798
68	Nut	68A4C7

When ordering a part having an indented line or lines following the part, the indented items are always included with the part. Indented items may also be ordered separately.

Explanation of symbols: N.S.S.—NOT SOLD SEPARATELY
X—NOT ILLUSTRATED

All parts in which studs are normally set always include such studs with nuts. If studs only are required, specify the diameter of the stud, the length of projection and the part number of the piece into which the stud is to be set.

When ordering parts for accessory equipment not manufactured by Ingersoll-Rand Company, always give the Serial Number and/or Type Number of the part as well as the Compressor Serial Number.

Do not use such terms as "Complete" and "Sets" unless these words appear specifically in the parts list. State exactly what is wanted and give the exact number of parts required. If returning parts for inspection or repair, be sure to include the serial number of the compressor from which the parts were removed.

Refer all communications to the nearest Ingersoll-Rand Company Branch.

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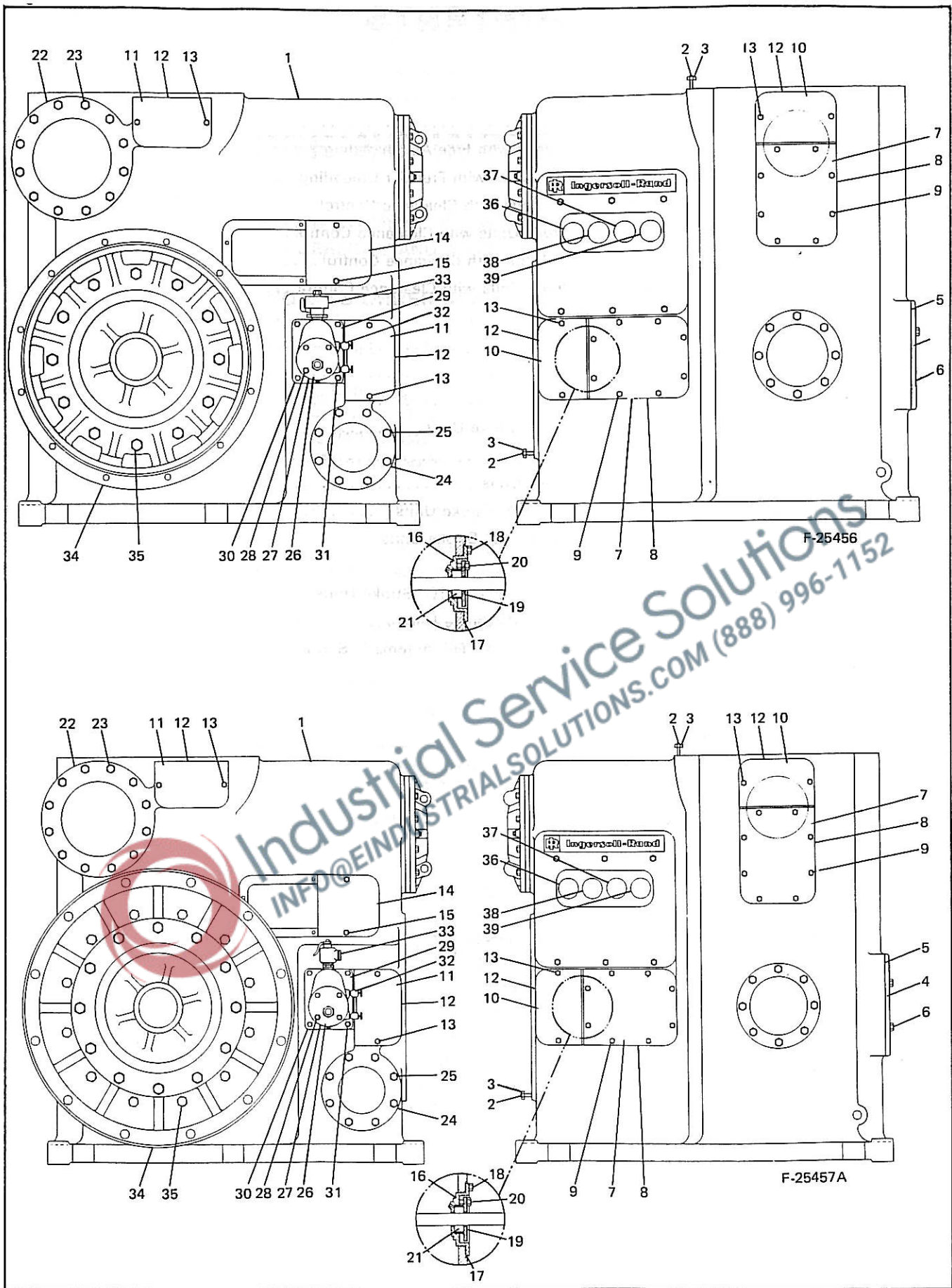
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CAUTION

STATEMENT CONCERNING THE USE OF THIS EQUIPMENT FOR BREATHING AIR AND/OR AQUA LUNG SERVICE

IF THE MODEL NUMBER ON THIS AIR COMPRESSOR CONTAINS THE LETTERS "BAP", THE COMPRESSOR IS SUITABLE FOR USE IN BREATHING AIR SERVICES. IN THE ABSENCE OF SUCH A DESIGNATION THE COMPRESSOR IS **NOT** CONSIDERED AS CAPABLE OF PRODUCING AIR OF BREATHING QUALITY. FOR A COMPRESSOR TO BE CAPABLE OF USE IN BREATHING AIR SERVICES, IT MUST BE FITTED WITH ADDITIONAL SPECIALIZED EQUIPMENT TO PROPERLY FILTER AND/OR PURIFY THE AIR TO MEET ALL APPLICABLE FEDERAL, STATE AND LOCAL LAWS, RULES, REGULATIONS AND CODES, SUCH AS, BUT NOT LIMITED TO, OSHA 29 CFR 1910.134, COMPRESSED GAS ASSOCIATION COMMODITY SPECIFICATION G-7.1-1966, GRADE D BREATHING AIR, AND/OR CANADIAN STANDARDS ASSOCIATION. SHOULD THE PURCHASER AND/OR USER FAIL TO ADD SUCH SPECIALIZED EQUIPMENT AND PROCEEDS TO USE THE COMPRESSOR FOR BREATHING AIR SERVICE, THE PURCHASER/USER ASSUMES ALL LIABILITY RESULTING THEREFROM WITHOUT ANY RESPONSIBILITY OR LIABILITY BEING ASSUMED BY INGERSOLL-RAND COMPANY.

THE PURCHASER IS URGED TO INCLUDE THE ABOVE PROVISION IN ANY AGREEMENT FOR ANY RESALE OF THIS COMPRESSOR.



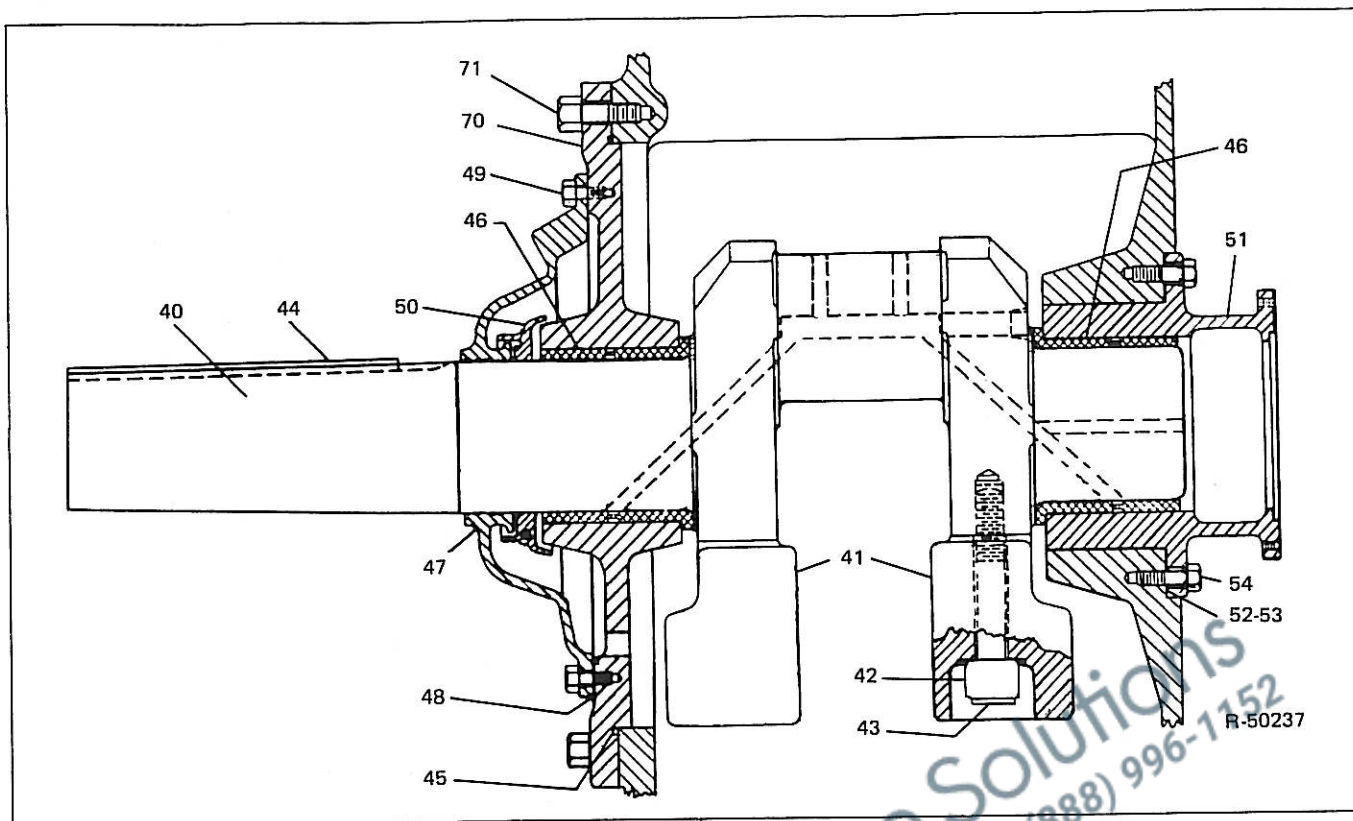
FRAME AND COVER

FRAME AND COVER PARTS

III. No.	Name of Part Parts Indented After an Item are Included with the Item	7" Stroke Part No.	Qty.	8½" Stroke Part No.	Qty.	10" Stroke Part No.	Qty.
1	Frame Complete	G259DT		G380BT		G340HT	
1	● Frame Assembly	G259D	1	G380B	1	G340H	1
x	● ● Cover-Boring Hole	—	1	—	1	W838	1
x	● ● Gasket-Hole Cover	—	1	—	1	W27888	1
x	● ● Capscrew-Cover	—	6	—	6	44A2C378	6
x	● ● Washer-Capscrew	—	6	—	6	X1026T7	6
2	● Stud-Cyl Flange	X1264T615	20	X1264T616	24	X1264T718	26
4	● Cover-Frame Lower	W25312	1	W28434	1	W27890	1
5	● ● Gasket-Lower Cover	W27714	1	W29062	1	W27889	1
6	● Capscrew-Cover	35A2C219	8	35A2C219	12	35A2C219	12
7	● Cover-Crosshead	W25304	2	W28435	2	W27892	2
8	Gasket-Crosshead Cover	W27715	2	W29063	2	W27891	2
9	● Capscrew-Crosshead Cover	35A2C219	16	35A2C219	20	35A2C219	16
10	● Cover-OPS Frame Yoke	W25305	2	W27894	2	W27894	2
11	● Cover-DS Frame Yoke	W25305P1	2	W27894P1	2	W27894P1	2
12	● Gasket-Yoke Cover	W27716	4	W27893	4	W27893	4
13	● Capscrew-Yoke Cover	35A2C219	8	35A2C219	8	35A2C219	8
14	● Cover-Frame Back	W25499CP1	1	W25499BP1	1	W25499AP1	1
15	● Capscrew-Back Cover	35A2C219	2	35A2C219	2	35A2C219	2
16	● Stuffer-Frame Head	W8141	2	W8164	2	W27905P1	2
17	● Gasket-Stuffer	W25446	2	W25645	2	W27921	2
18	● Capscrew-Stuffer	35A2C219	8	35A2C219	8	35A2C323	8
19	● Gland-Oil Scraper	4840D1T1	2	4840D1T2	2	4840D1T3	2
20	● Capscrew-Gland	35A2C222	4	35A2C222	4	35A2C323	4
21	● Ring-Scraper	28A11G22B	6	28A11G28B	6	28A11G32B	6
22	Gasket-Inlet Flange	31A11C14P1	1	31A11C15P1	1	31A11C16P1	1
23	Capscrew-Inlet Flange	35A2C429	12	35A2C429	12	35A2C479	12
24	Gasket-Disch Flange	31A11C12P1	1	31A11C12P1	1	31A11C13P1	1
25	Capscrew-Disch Flange	35A2C378	8	35A2C378	8	35A2C379	8
26	Float Valve-Moisture Trap	R5785-270	1	R5785-270	1	R5785-270	1
27	Gasket-Float Valve	W25089	1	W25089	1	W25089	1
28	Capscrew-Float Valve	35A2C164	4	35A2C164	4	35A2C164	4
29	Body-Float Valve	H11898A	1	H11898A	1	H11898A	1
30	Gasket-Valve Body	W31470	1	W31470	1	W31470	1
31	Capscrew	35A2C219	4	35A2C219	4	35A2C219	4
32	Water Gauge	H20XPV367A	1	H20XPV367A	1	H20XPV367A	1
33	Safety Valve	X1396T7-37	1	X1396T7-37	1	X1396T57-37	1
34	● Bracket-Motor	H9341CP4	1	H10467DP7	1	F19963	1
35	Capscrew-Frame	35A2C378	12	35A2C429	12	35A2C430	12
x	Capscrew-Motor	35A2C328	12	35A2C381	12	35A2C432	12
36	Gauge-Oil Pressure	40509911	1	40509911	1	40509911	1
37	Gauge-Intercooler Pressure	40509929	1	40509929	1	40509929	1
38	Gauge-Discharge Pressure	40509937	1	40509937	1	40509937	1
39	Indicator-Load	40509952	1	40509986	1	40509986	1

x Not Illustrated.

Always Give the Serial Number of Your Compressor.



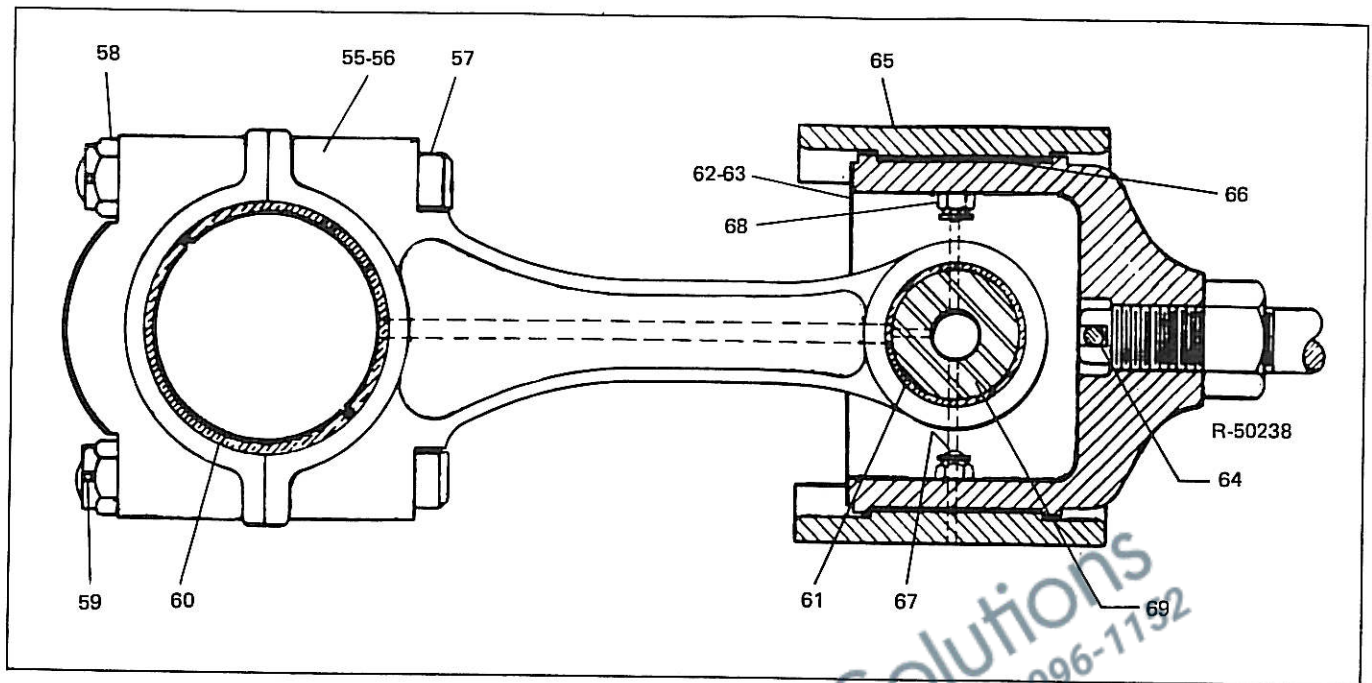
CRANKSHAFT AND MAIN BEARING PARTS

III. No.	Name of Part Parts Indented After an Item are included with the Item	7" Stroke Part No.	Qty.	8½" Stroke Part No.	Qty.	10" Stroke Part No.	Qty.
40	Crankshaft-Complete	W86862		W86863		W86864C	
40	● Crankshaft	NSS	1	NSS	1	NSS	1
x	● ● Pipe Plug-Co Sunk	NSS	1	NSS	1	NSS	1
41	● Counterweight	NSS	2	NSS	2	NSS	2
x	● Key-CoWeight	NSS	2	NSS	2	NSS	2
x	● Drive Pin	NSS	2	NSS	2	NSS	2
42	● Bolt-CoWeight	NSS	4	NSS	4	NSS	4
43	● Lock-Bolt	NSS	2	NSS	2	NSS	2
44	Key-Rotor	14A9C535	1	11A9C691	1	11A9C691	1
x	Lockwasher	14A5C183	1	14A5C183	1	14A5C183	1
70	Housing-Drive End Bearing	—		—		H13210AP3	1
45	Gasket Housing	W87458	1	W87459	1	W87460	1
71	Capscrew-Frame	—		—		35A2C430	12
46	Bushing-Main Bearing	R16430	2	R17685	2	R18194	2
47	Housing-Oil Ring	R20166	1	R20194	1	R20221	1
48	Gasket-Housing	W36290	1	W36340	1	W36493	1
49	Capscrew-Housing	35A2C111	8	35A2C219	8	35A2C325	8
x	Groovepin	27A13F164	2	27A13F164	2	27A13F164	2
50	Oil Ring	H13365	1	H13366	1	H14488	1
x	● Capscrew-Oil Ring	91A2A153	1	91A2A184	1	91A2A211	1
51	Housing-Outer End	H11905AP3	1	H11980BP3	1	H13182P2	1
52	Gasket-Housing	W31423P1	2	W31655P1	2	W33019P1	2
53	Gasket-Housing	W31423	1	W31655	1	W33019	1
54	Capscrew-Housing	35A2C324	8	35A2C377	8	35A2C378	8

x Not Illustrated.

N.S.S.—Not sold separately.

Always Give the Serial Number of Your Compressor.



CONNECTING ROD AND CROSSHEAD PARTS

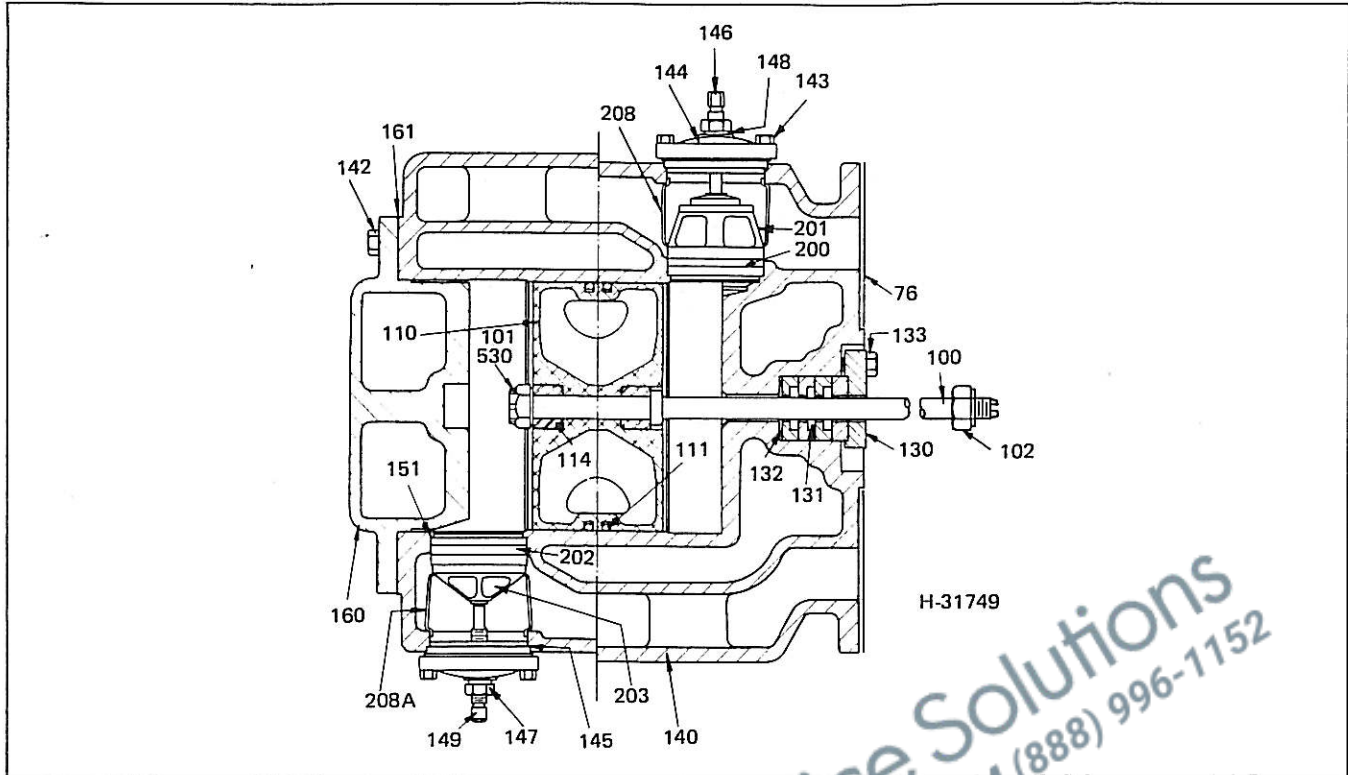
III. No.	Name of Part Parts Indented After an Item are Included with the Item	7" Stroke Part No.	Qty.	8½" Stroke Part No.	Qty.	10" Stroke Part No.	Qty.
55	Conn Rod Complete.....	W86865		W86866		W86867	
56	● Rod-Conn	F6522	2	F6699	2	F6988	2
57	● Bolt-Conn Rod	W30312	4	R17684	4	R18186	4
58	● Nut-Conn Rod Bolt	W87473	4	W87474	4	W87475	4
59	● Cotter Pin	11A13C26H	4	11A13C71H	4	11A13C71H	4
60	● Bushing-Crank Pin	R16428	2	R17687	2	R18188	2
61	● Bushing-Crosshead Pin	W45460	2	W45461	2	W45462	2
62	Crosshead Complete	W86868		W86869		W86870	
63	● Crosshead	F6666P1	2	F6706A	2	F6929P1	2
64	● Dowel-Piston Rod	X1007T1	2	X1007T3	2	XC1007T66	2
65	● Shoe-Crosshead	F10273 †	4	F6716	4	F6930	4
66	● Shim-Crosshead Shoe	W31596	12	W31613	12	W32453	12
67	● Stud-Crosshead Shoe	W33798	4	W33796	4	W44827	8
68	● Nut-Shoe Stud	68A4C7	4	68A4C7	4	68A4C7	8
69	● Pin-Crosshead	R13946P2	2	W29074	2	R15695P1	2
x	● Cap-Crosshead Pin	W31473A	4	W29077A	4	W29026P1	4
x	● Capscrew	35A2C217E	16	35A2C323E	16	35A2C323E	16
x	● Inches of Wire	X1636T041	84	X1636T041	84	X1636T041	84

† Same as Part No. R17653.

x Not Illustrated.

Always Give the Serial Number of Your Compressor.

7" STROKE UNITS WITH FREE AIR UNLOADING



L.P. AIR CYLINDER-VERTICAL



Industrial Service Solutions
 INFO@EINDUSTRIALSOLUTIONS.COM (888) 996-1152

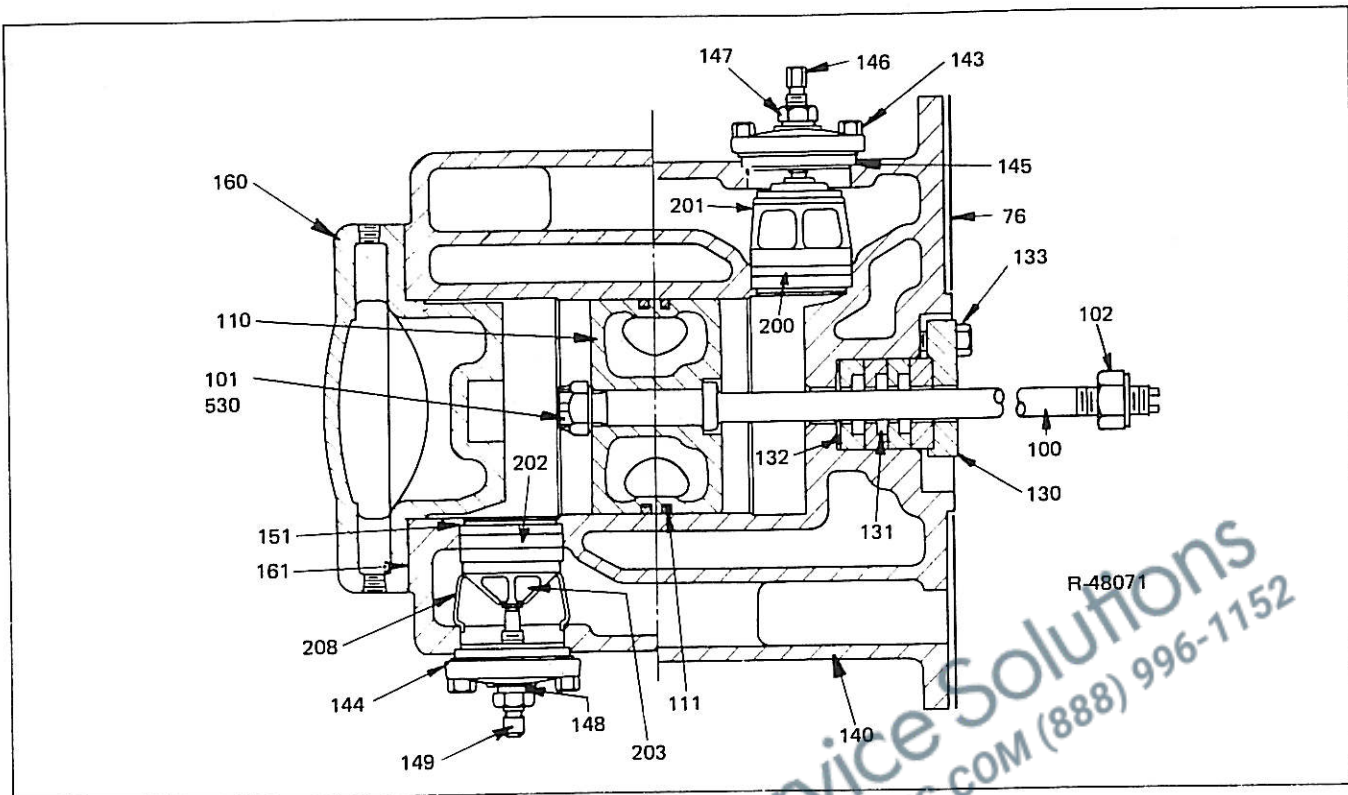
AIR CYLINDER PARTS **(7" Stroke Units)**

III. No.	Name of Part Parts Indented After an Item are Included with the Item	14½" L.P. Cyl. Part No.	Qty.	16" L.P. Cyl. Part No.	Qty.	17" L.P. Cyl. Part No.	Qty.
	Parts-Cyl END & Valve Complete.....	XL1701400		XL1701607		XL1701705	
	● Cylinder Complete	F5303H		F6535LP2		F6535MP2	
140	● ● Cylinder-Bare.....	NSS	1	NSS	1	NSS	1
x	● ● Pipeplug	NSS	1	NSS	1	NSS	1
76	● Gasket-Cyl to Frame.....	W31365	1	W31365	1	W31365	1
x	● Cover-HH.....	W12825	2	W12825	2	W12825	2
x	● Gasket-Cover.....	W23840	2	W23840	2	W23840	2
x	● Capscrew-Cover	35A2C325	8	35A2C325	8	35A2C325	8
x	● Cover-HH.....	R36853P1	2	R36853P1	2	R36853P1	2
x	● Gasket-Cover.....	R43816	2	R43816	2	R43816	2
x	● Capscrew-Cover	35A2C326	12	35A2C326	12	35A2C326	12
144	● Cover-Valve	F401	12	W31258	12	W31258	12
145	● Gasket-Valve Cover	X1014T60-57	12	X1014T72-68	12	X1014T72-68	12
143	● Capscrew-Valve Cover	35A2D378	48	35A2D379	48	35A2D379	48
146	● Setscrew-Inlet.....	X1069T740	6	X1069T848	6	X1069T846	6
147	● Nut-Setscrew	X1060T4	6	X1060T5	6	X1060T5	6
148	● Gasket-Nut	X1131T2	6	X1131T3	6	X1131T3	6
149	● Setscrew-Discharge	X1001T748	6	X1001T856	6	X1001T852	6
147	● Nut-Setscrew	X1060T4	6	X1060T5	6	X1060T5	6
148	● Gasket-Nut	X1131T2	6	X1131T3	6	X1131T3	6
200	● Valve-Inlet.....	A48C1	6	A60C1	6	A60C1	6
151	● Gasket-Valve Seat	X1014T56-51	6	X1014T68-63	6	X1014T68-63	6
201	● Unloader-Inlet FAU.....	X1334TA48	6	X1334TA60	6	X1334TA60	6
202	● Valve-Discharge	A48C2AB	6	A60C2AE	6	A60C2AE	6
151	● Gasket-Valve Seat	X1014T56-51	6	X1014T68-63	6	X1014T68-63	6
203	● Crab-Disch Valve	48C20	6	60C20	6	60C20	6
x	● Machinescrew.....	87A2S150	24	87A2S150	24	87A2S150	24
x	● Lockwasher	14A5S55	24	14A5S55	24	14A5S55	24
208	● Retainer-Inlet Valve	X1053T205	12	X1053T235	12	X1053T208	12
208A	● Retainer-Disch Valve	X1053T231	12	X1053T208	12	X1053T206	12
	● Packing Rod Complete.....	LIST38501T1		LIST38501T1		LIST38501T1	
130	● ● Case-Packing	F12352T1	1	F12352T1	1	F12352T1	1
132	● ● Gasket-Case	X1498T1	1	X1498T1	1	X1498T1	1
131	● ● Set-Packing Ring & Spring	PAK-30G22S	1	PAK-30G22S	1	PAK-30G22S	1
x	● ● Ring	NSS	3	NSS	3	NSS	3
133	● ● Capscrew.....	35A2C380	2	35A2C380	2	35A2C380	2
x	● ● Pipeplug-Lubricator	34A7A3	1	34A7A3	1	34A7A3	1
	● Piston & Ring Complete	XL1701400T1		XL1701600T1		XL1701700T1	
110	● ● Piston-Complete.....	R13905A	1	H11867	1	H13278	1
114	● ● Collar-Piston	W27840	2	W31352	2	W31352	2
111	● ● Ring-Piston	12A18CB1006	2	12A18CB1012	2	12A18CB1016	2
	● Rod-Piston Complete.....	R14787		R17310		R17310	
100	● ● Rod-Bare	NSS	1	NSS	1	NSS	1
101	● ● Nut-Piston	31A4C13	1	31A4C13	1	31A4C13	1
530	● ● Cotterpin	11A13C86E	1	11A13C86E	1	11A13C86E	1
102	● ● Nut-Crosshead Lock.....	X1010T5	1	X1010T5	1	X1010T5	1
	● Head-Outer	H9325A		H11846CP7		H11846BP4	
160	● ● Head-Outer-Bare.....	NSS	1	NSS	1	NSS	1
x	● ● Pipe	26A7W004X	1	26A7W004X	1	26A7W004X	1
		00080RP		0080RP		0080RP	
161	● ● Gasket-Head.....	W25414	1	W31366	1	W33155	1
x	● Jackbolt.....	X1001T526	2	X1001T526	2	X1001T526	2
142	● Capscrew-Outer Head to Cyl.....	35A2C378	12	35A2C378	12	35A2C378	12
x	● Capscrew-Frame to Cyl	35A2C378	8	35A2C378	8	35A2C378	8

x Not Illustrated.

Always Give the Serial Number of Your Compressor.

7" STROKE UNITS WITH FREE AIR UNLOADING



H.P. AIR CYLINDER-HORIZONTAL



Industrial Service Solutions
INFO@EINDUSTRIALSOLUTIONS.COM (888) 996-1152

AIR CYLINDER PARTS
(7" Stroke Units)

III. No.	Name of Part Parts Indented After an Item are Included with the Item	9" H.P. Cyl. Part No.	Qty.	10" H.P. Cyl. Part No.	Qty.
	Parts-Cyl END & Valve Complete	XL1700900		XL17001000	
	● Cylinder Compl.	F5316B		F6544A	
140	● ● Cylinder-Bare.	NSS	1	NSS	1
x	● ● Pipeplug	NSS	1	NSS	1
76	● Gasket-Cyl to Frame.	W27698	1	W26798	1
x	● Cover-HH.	W12825	2	W12825	2
x	● Gasket-Cover.	W23840	2	W23840	2
x	● Capscrew-Cover	35A2C325	8	35A2C325	8
144	● Cover-Valve	R14005	8	W174	8
145	● Gasket-VLV Cover.	X1014T47-44	8	X1014T56-52	8
143	● Capscrew-VLV Cover	35A2D326	32	35A2D326	32
146	● Setscrew-Inlet.	X1069T728	4	X1069T732	4
147	● Nut-Setscrew	X106054	4	X106054	4
148	● Gasket-Nut	X1131T2	4	X1131T2	4
149	● Setscrew-Discharge	X1001T736	4	X1001T740	4
147	● Nut-Setscrew	X1060T4	4	X1060T4	4
148	● Gasket-Nut	X1131T2	4	X1131T2	4
200	● Valve-Inlet.	A36C1	4	A43C1	4
151	● Gasket-Valve Seat	X1014T43-39	4	X1014T52-46	4
201	● Unloader-Inlet FAU.	X1334TA36	4	X1334TA43	4
202	● Valve-Discharge	A36C2AB	4	A43C2AC	4
151	● Gasket-Valve Seat	X1014T43-39	4	X1014T52-46	4
203	● Crab-Discharge Valve.	36C20	4	43C20	4
x	● Machinescrew.	87A2S150	8	87A2S150	8
x	● Lockwasher.	14A5S55	8	14A5S55	8
208	● Retainer-Discharge Valve.	X1053T217	8	X1053T238	8
	● Packing Rod Complete.	LIST38501T1		LIST38501T1	
130	● ● Case-Packing	F12352T1	1	F12352T1	1
132	● ● Gasket-Case	X1498T1	1	X1498T1	1
131	● ● Set-Packing Ring & Spring	PAK-30G22S	1	PAK-30G22S	1
x	● ● ● Ring.	NSS	3	NSS	3
133	● ● Capscrew.	35A2C380	2	35A2C380	2
x	● ● Pipeplug-Lubricator	34A7A3	1	34A7A3	1
	● Piston & Ring Complete	XL1700900T1	1	XL1701000T1	1
110	● ● Piston Complete	R13906P1	1	R17307	1
111	● ● Ring-Piston	12A18CB814	2	12A18CB822	2
	● Rod-Piston Complete	R13941P1		R17278	
100	● ● Rod-Bare	NSS	1	NSS	1
101	● ● Nut-Piston	31A4C13	1	31A4C13	1
530	● ● Cotterpin	11A13C86E	1	11A13C86E	1
102	● ● Nut-Crosshead Lock	X1010T5	1	X1010T5	1
	● Head-Outer	R14019		R17284	
160	● ● Head-Outer-Bare	NSS	1	NSS	1
161	● ● Gasket-Head	W25415	1	W31367	1
x	● Jackbolt.	X1001T526	2	X1001T526	2
x	● Capscrew-Outer Head to Cyl.	35A2C385	4	35A2C385	4
x	● Capscrew-Outerhead to Cyl.	35A2C378	4	35A2C378	4
x	● Capscrew-Frame to Cyl	35A2C378	12	35A2C378	12

x Not Illustrated.

Always Give the Serial Number of Your Compressor.

H-31750

L.P. AIR CYLINDER-VERTICAL

AIR CYLINDER PARTS (8½" Stroke Units)

III. No.	NAME OF PART Parts Indented After an Item are Included with the Item	18½" L.P. Cyl. Part No.	Qty.	19" L.P. Cyl. Part No.	Qty.	20½" L.P. Cyl. Part No.	Qty.	21½" L.P. Cyl. Part No.	Qty.
	Parts-Cyl END & Valve Compl.....	XL1801800		XL1801910		X1802000		XL1802100	
	● Cylinder-Compl.....	1F5860W		F5860AF		F6682D		F6682E	
140	● ● Cylinder-Bare	NSS	1	NSS	1	NSS	1	NSS	1
x	● ● Pipeplug	NSS	1	NSS	1	NSS	1	NSS	1
x	● ● Dowel-Qtr Head Locate	25A13C326	1	25A13C326	1	25A13C326	1	25A13C326	1
76	● Gasket-Cyl to Frame.....	W31623	1	W31623	1	W31623	1	W31623	1
x	● Cover-HH.....	W12825	2	W12825	2	W12825	2	W12825	2
x	● Gasket-Cover	W23840	2	W23840	2	W23840	2	W23840	2
x	● Capscrew-Cover	35A2C325	8	35A2C325	8	35A2C325	8	35A2C325	8
x	● Cover-HH.....	W84273	2	W84273	2				
x	● Gasket-Cover	W84274	2	W84274	2				
x	● Capscrew-Cover	35A2C325	8	35A2C325	8				
144	● Cover-Valve	W3601	12	W3601	12	W1776P2	12	W1776P2	12
145	● Gasket-Valve Cover	X1014T80-76	12	X1014T80-76	12	X1014T89-86	12	X1014T89-86	12
143	● Capscrew-Valve Cover	35A2D379	48	35A2D379	48	35A2J328	72	35A2J328	72
146	● Setscrew-Inlet.....	X1001T856	6	X1001T856	6	X1001T970	6	X1001T970	6
147	● Nut-Setscrew	X1060T5	6	X1060T5	6	X1060T6	6	X1060T6	6
148	● Gasket-Nut	X1131T3	6	X1131T3	6	X1131T4	6	X1131T4	6
149	● Setscrew-Discharge	X1001T856	6	X1001T856	6	X1001T970	6	X1001T970	6
147	● Nut-Setscrew	X1060T5	6	X1060T5	6	X1060T6	6	X1060T6	6
148	● Gasket-Nut	X1131T3	6	X1131T3	6	X1131T4	6	X1131T4	6
200	● Valve-Inlet.....	A67C1	6	A67C1	6	A75C1	6	A75C1	6
151	● Gasket-Valve Seat	X1014T76-72	6	X1014T76-72	6	X1014T85-81	6	X1014T85-81	6
202	● Valve-Disch.....	A67C2B	6	A67C2B	6	A75C2C	6	A75C2C	6
151	● Gasket-Valve Seat	X1014T76-72	6	X1014T76-72	6	X1014T85-81	6	X1014T85-81	6
203	● Crab-Valve.....	67C20	12	67C20	12	75C20	12	75C20	12
x	● Machinescrew.....	87A2S152	24	87A2S152	24	87A2S152	24	87A2S152	24
x	● Lockwasher.....	14A5S55	24	14A5S55	24	14A5S55	24	14A5S55	24
208	● Retainer.....	X1050T208	24	X1053T227	24	X1053T237	24	X1053T232	24
x	● Valve-UL-31 Clear	4-¼SUL31CE	4	4-¼SUL31CE	4	5-¼UL31CE	4	5-¼UL31CE	4
x	● Gasket-CL Valve	W27010	4	W27010	4	W27025	4	W27025	4
x	● Capscrew.....	35A2C325	16	35A2C325	16	35A2C325	16	35A2C325	16
x	● Nipple	18A7W44	6	18A7W44	6	18A7W44	6	18A7W44	6
x	● Valve-Globe.....	30A17B4	6	30A17B4	6	30A17B4	6	30A17B4	6
	● Packing Rod Complete	LIST38181T1		LIST38181T1		LIST38181T1		LIST38381T1	
130	● ● Case.....	F12352T2	1	F12352T2	1	F12352T2	1	F12352T2	1
132	● ● Gasket.....	X1498T2	1	X1498T2	1	X1498T2	1	X1498T2	1
131	● ● Set-Packing Ring & Spring	PAK-30G28S	1	PAK-30G28S	1	PAK-30G28S	1	PAK-30G28S	1
x	● ● ● Ring.....	NSS	3	NSS	3	NSS	3	NSS	3
133	● ● Capscrew.....	35A2C430	2	35A2C430	2	35A2C430	2	35A2C430	2
x	● ● Pipeplug-Lubricator	34A7A3	1	34A7A3	1	34A7A3	1	34A7A3	1
	● Piston & Ring Complete	XL1801800T1		XL1801907T1		XL1802000T1		XL1802100T1	
110	● ● Piston-Complete.....	H10462P1	1	H13367B	1	H11972	1	H13306	1
114	● ● Collar-Piston	W31677	2	W31677	2	W31624	2	W31624	2
111	● ● Ring-Piston.....	12A18CB1190	2	12A18CB1192	2	12A18CB1198	2	12A18CB1202	2
	● Rod-Piston Complete.....	R17693	1	R17693	1	R17699	1	R17699	1
100	● ● Rod-Bare.....	NSS	1	NSS	1	NSS	1	NSS	1
101	● ● Nut-Piston.....	X1009T1	1	X1009T1	1	X1009T1	1	X1009T1	1
530	● ● Cotterpin	11A13C88E	1	11A13C88E	1	11A13C88E	1	11A13C88E	1
102	● ● Nut-Crosshead Lock.....	X1010T8	1	X1010T8	1	X1010T8	1	X1010T8	1
	● Head-Outer Complete	XL1801800T2		XL1801907T2		XL1802000T2		XL1802100T2	
160	● ● Head-Outer-Bare.....	NSS	1	NSS	1	NSS	1	NSS	1
x	● ● Pipe.....	26A7W004X	1	26A7W04X	1	26A7W004X	1	26A7W004X	1
		00080RP		00080RP		00080RP		00080RP	
161	● ● Gasket-Head.....	R18299	1	R18464	1	R18329	1	R18470	1
x	● Jackbolt.....	X1001T628	2	X1001T628	2	X1001T628	2	X1001628	2
x	● Capscrew-Outer Head to Cyl.....	35A2C378	14	35A2C380	14	35A2C378	14	35A2C378	14
x	● Capscrew-Outer Head to Cyl.....	18A2C393	8	18A2C394	8	18A2C393	8	18A2C393	8
x	● Cover-Clean Out.....	W9002P2	1	W9002P2	1	W9002P2	1	W9002P2	1
x	● Gasket-Cover	W25712	1	W25712	1	W25712	1	W25712	1
x	● Capscrew.....	35A2C109	4	35A2C109	4	35A2C109	4	35A2C109	4
299A	● Valve-UL31 Clear	3-¾SUL31CC	1	3-¾SUL31CC	1	4-¼SUL31CE	1	4-¼SUL31CE	1
278A	● Gasket-Clear Valve.....	W27010	1	W27010	1	W27010	1	W27010	1
279A	● ● Capscrew.....	35A2C325	4	35A2C325	4	35A2C325	4	35A2C325	4
x	● ● Pipeplug	NSS	1	NSS	1	NSS	1	NSS	1
x	● ● Pipeplug	NSS	1	NSS	1				
x	● ● Capscrew-Frame to Cyl.....	35A2C378	14	35A2C378	14	35A2C378	14	35A2C378	14
x	● ● Ring-Filler.....			R42459	1				
x	● ● Gasket-Filler Ring.....			R18464	1				

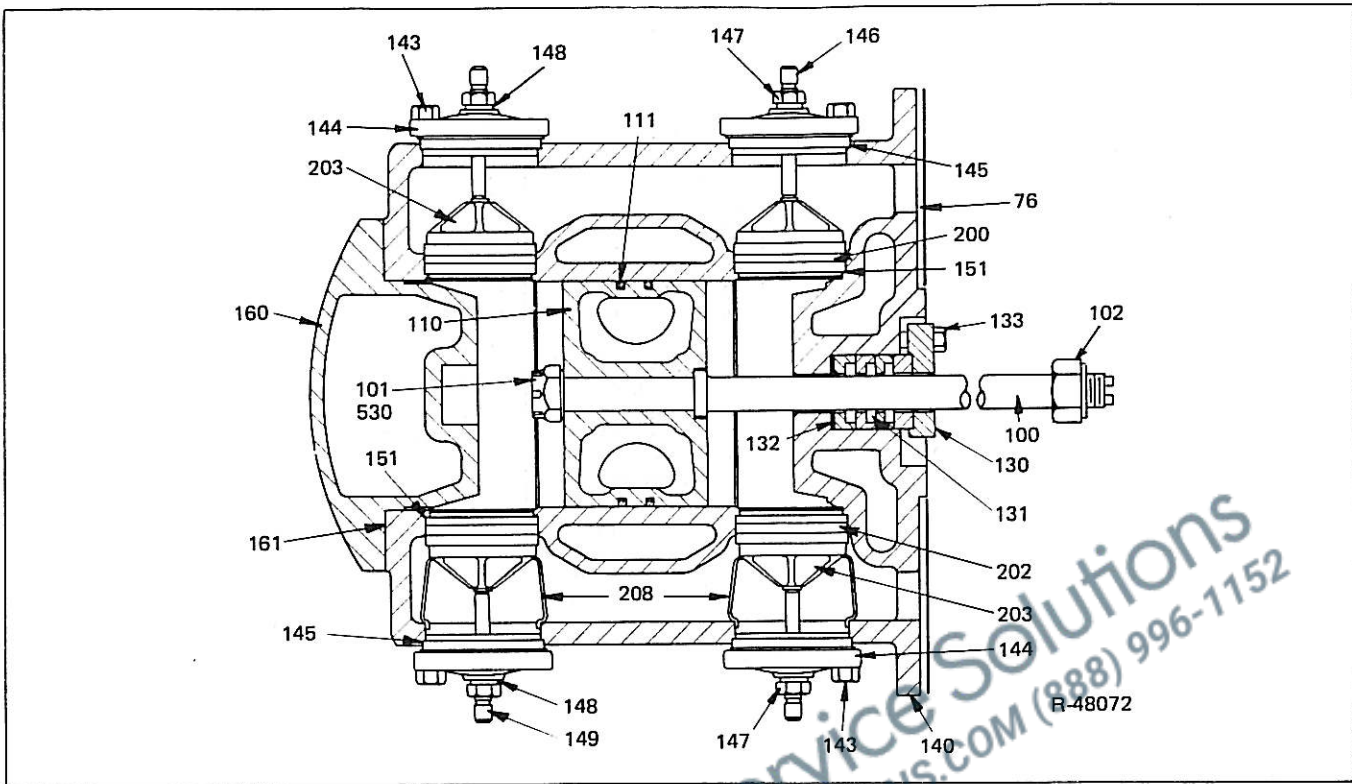
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Always Give the Serial Number of Your Compressor.

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(888) 996-1152

8½" STROKE UNITS WITH CLEARANCE CONTROL



H.P. AIR CYLINDER HORIZONTAL



Industrial Service Solutions
INFO@EINDUSTRIALSOLUTIONS.COM (888) 996-1152

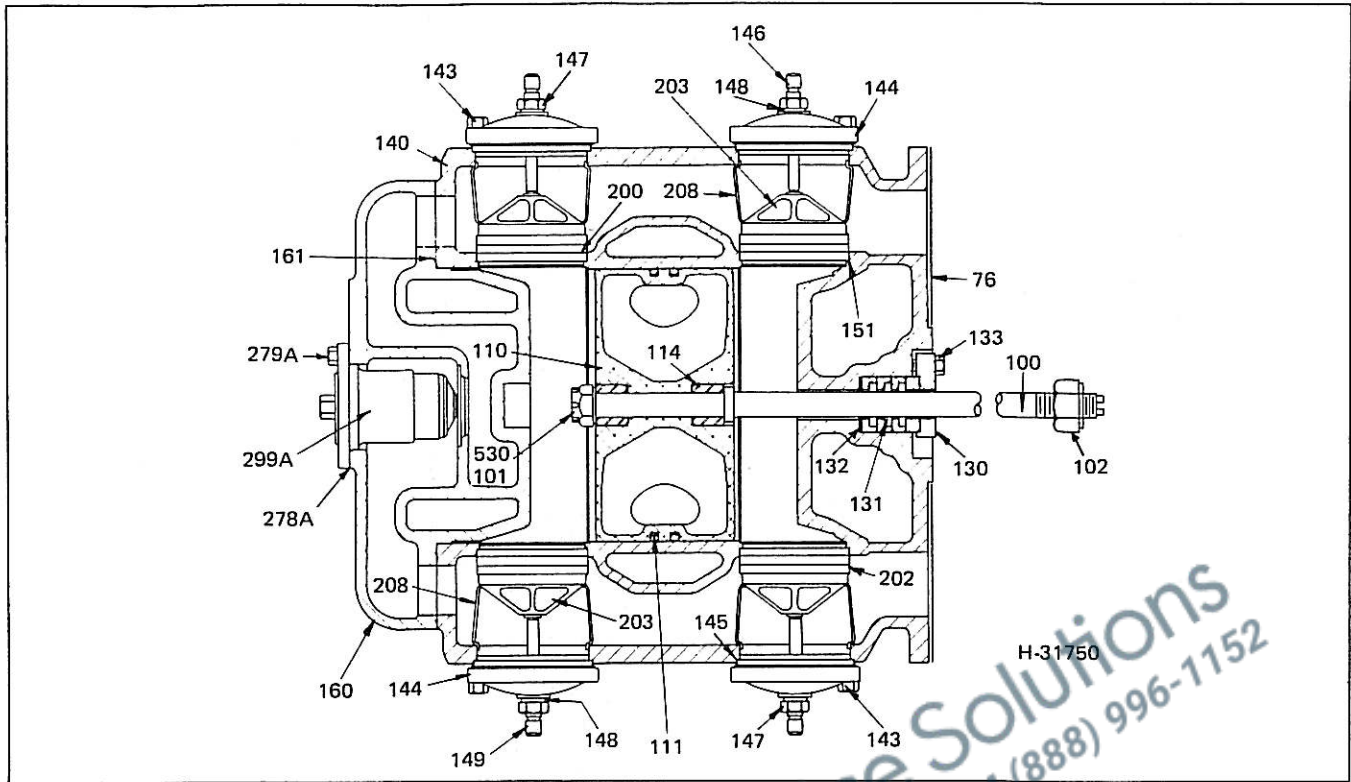
AIR CYLINDER PARTS
(8½" Stroke Units)

III. No.	Name of Part Parts Indented After an Item are Included with Item	11½" H.P. Cyl. Part No.	Qty.	12½" H.P. Cyl. Part No.	Qty.
	Parts-Cyl END & Valve Compl.	XL1801100		XL1801200	
	● Cylinder-Complete	F5861E		F6646A	
140	● ● Cylinder-Bare.	NSS	1	NSS	1
x	● ● Pipeplug	NSS	2	NSS	2
76	● Gasket-Cyl to Frame.	R16680	1	R16680	1
x	● Cover-HH.	W12825	2	W12825	2
x	● Gasket-Cover.	W23840	2	W23840	2
x	● Capscrew-Cover	35A2C325	8	35A2C325	8
144	● Cover-Valve	F401	8	W29252P1	8
145	● Gasket-Valve Cover	X1014T60-57	8	X1014T65-61	8
143	● Capscrew-Valve Cover	35A2D378	32	35A2D379	32
146	● Setscrew-Inlet	X1001T746	4	X1001T846	4
147	● Nut-Setscrew	X1060T4	4	X1060T5	4
148	● Gasket-Nut	X1131T2	4	X1131T3	4
149	● Setscrew-Discharge	X1001T746	4	X1001T846	4
147	● Nut-Setscrew	X1060T4	4	X1060T5	4
148	● Gasket-Nut	X1131T2	4	X1131T3	4
200	● Valve-Inlet	A48C1	4	A54C1	4
151	● Gasket-Valve Seat	X1014T56-51	4	X1014T61-57	4
202	● Valve-Discharge	A48C2AB	4	A54C2AB	4
151	● Gasket-Valve Seat	X1014T56-51	4	X1014T61-57	4
203	● Crab-Valve	48C20	8	54C20	8
x	● Machinescrew	87A2S150	16	87A2S150	16
x	● Lockwasher	14A5S55	16	14A5S55	16
208	● Retainer	X1053T231	8	X1053T202	8
x	● Valve-UL31 Clear (motor side)	2-¾UL31C	2	2-¾UL31C	2
x	● Valve-UL31 Clear	2-¾UL31CE	2	2-¾UL31CE	2
x	● Gasket-CL Valve	27008	4	W27008	4
x	● Capscrew	35A2C325	16	35A2C325	16
x	● Nipple	18A7W44	4	18A7W44	4
x	● Valve-Globe	30A17B4	4	30A17B4	4
	● Packing Rod Complete	LIST38181T1		LIST38181T1	
130	● ● Case-Packing	F12352T2	1	F12352T2	1
132	● ● Gasket-Case	X1498T2	1	X1498T2	1
131	● ● Set-Packing Ring & Spring	PAK-30G28S	1	PAK30G28S	1
x	● ● Ring	NSS	3	NSS	3
133	● ● Capscrew	35A2C430	2	35A2C430	2
x	● ● Pipeplug-Lubr	34A7A3	1	34A7A3	1
	● Piston & Ring Complete	XL1801100T1		XL1801200T1	
110	● ● Piston Compl	R15673P1	1	R17671	1
111	● ● Ring-Piston	12A18CB834	2	12A18CB998	2
	● Rod-Piston Complete	R17712		R17624	
100	● ● Rod-Bare	NSS	1	NSS	1
101	● ● Nut-Piston	X1009T1	1	X1009T1	1
530	● ● Cotterpin	11A13C88E	1	11A13C88E	1
102	● ● Nut-Crosshead Lock	X1010T8	1	X1010T8	1
	● Head-Outer Complete	H10468		H11974	
160	● ● Head-Outer-Bare	NSS	1	NSS	1
161	● ● Gasket-Head	W29081	1	W31663	1
x	● Jackbolt	X1001T526	2	X1001T526	2
x	● Capscrew-Outer Head to Cyl	35A2C386	4	35A2C386	4
x	● Capscrew-Outer Head to Cyl	35A2C378	8	35A2C378	8
x	● Capscrew-Frame to Cyl	35A2C378	14	35A2C378	14

x Not Illustrated.

Always Give the Serial Number of Your Compressor.

10" STROKE UNITS WITH CLEARANCE CONTROL



L.P. AIR CYLINDER-VERTICAL



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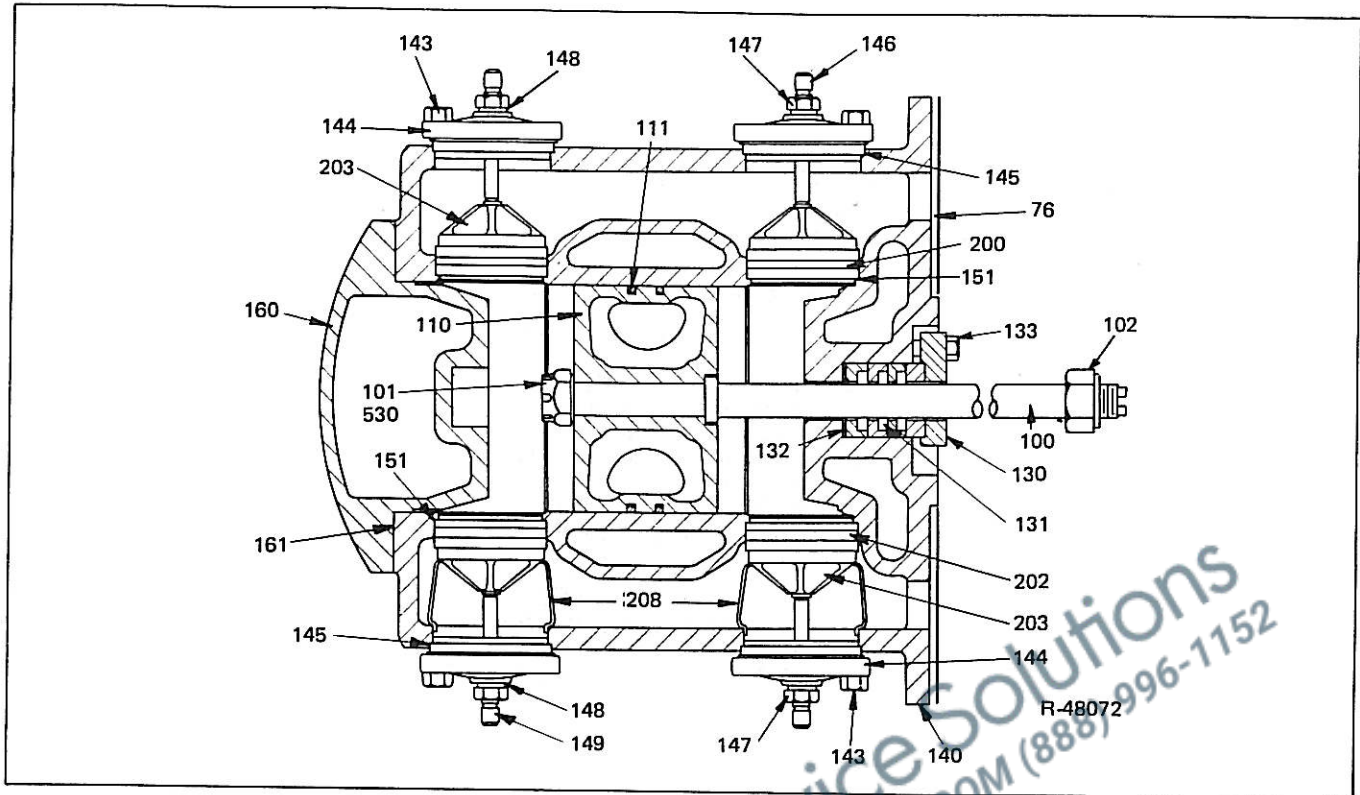
AIR CYLINDER PARTS
(10" Stroke Units)

III. No.	Name of Part Parts Indented After an Item are Included with the Item	22" L.P. Cyl. Part No.	Qty.	24 1/4" L.P. Cyl. Part No.	Qty.	25" L.P. Cyl. Part No.	Qty.	26" L.P. Cyl. Part No.	Qty.	28" L.P. Cyl. Part No.	Qty.
	Parts-Cyl END & Valve Complete.....	XL10102201		XL1002413		XL1002500		XL1002602		XL1002800	
	● Cylinder Complete	F6895D		F6854E		F6854F		G1308A		G1308B	
140	● ● Cylinder-Bare.....	NSS	1	NSS	1	NSS	1	NSS	1	NSS	1
x	● ● Pipeplug.....	NSS	2							NSS	1
x	● ● Pipeplug.....	NSS	1	NSS	1	NSS	1	NSS	1	NSS	4
76	● Gasket-Cyl to Frame.....	R17854	1	R17854	1	R17854	1	R17854	1	R17854	1
x	● Cover-HH.....	W12825	2	R36853P1	4	R36853P1	4	W12825	4	W12825	4
x	● Gasket-Cover.....	W23840	2	R43816	4	R43816	4	W23840	4	W23840	4
x	● Capscrew-Cover	35A2C325	8	35A2C326	24	35A2C326	24	35A2C325	16	35A2C325	16
144	● Cover-Valve-bare.....	W1776P2	12	W27190P2	12	W27190P2	12	W2554	12	W2554	12
145	● Gasket-Valve Cover	X1014T89-86	12	X1014T95-92	12	X1014T95-92	12	X1014T108-105	12	X1014T108-105	12
143	● Capscrew-Valve Cover	35A2D327	72	35A2D327	72	35A2D327	72	35A2D379	72	35A2D379	72
146	● Setscrew-Inlet.....	X1001T966	6	X1001T968	6	X1001T964	6	X1001T1084A	6	X1001T1077	6
147	● Nut-Setscrew.....	X1060T6	6	X1060T6	6	X1060T6	6	X1060T7	6	X1060T7	6
148	● Gasket-Nut.....	X1131T4	6	X1131T4	6	X1131T4	6	X1131T5	6	X1131T5	6
149	● Setscrew-Discharge	X1001T966	6	X1001T968	6	X1001T964	6	X1001T1084A	6	X1001T1077	6
147	● Nut-Setscrew.....	X1060T6	6	X1060T6	6	X1060T6	6	X1060T7	6	X1060T7	6
148	● Gasket-Nut.....	X1131T4	6	X1131T4	6	X1131T4	6	X1131T5	6	X1131T5	6
200	● Valve-Inlet.....	A75C1	6	A81C1	6	A81C1	6	A92C1	6	A92C1	6
151	● Gasket-Valve Seat	X1014T85-81	6	X1014T90-85	6	X1014T90-85	6	X1014T103-99	6	X1014T103-99	6
202	● Valve-Discharge	A75C2C	6	A81C2D	6	A81C2D	6	A92C2AB	6	A92C2AB	6
151	● Gasket-Valve Seat	X1014T85-81	6	X1014T90-85	6	X1014T103-99	6	X1014T103-99	12	X1014T103-99	6
203	● Crab-Valve.....	75C20	12	81C20	12	81C20	12	92C20	12	92C20	12
x	● Machinewasher.....	87A2S152	24	87A2S153	24	87A2S153	24	87A2S153	24	87A2S153	24
x	● Lockwasher.....	14A5S55	24	14A5S55	24	14A5S55	24	14A5S55	24	14A5S55	24
208	● Retainer.....	X1053T232	24	X1053T242	24	X1053T258	24	W42231P1	24	W42231P1	24
x	● Locking Clamp							W30875	24	W39875	24
x	● Lock Nut.....							16A4C3	24	16A4C3	24
x	● Valve-UL-31 Clear.....	5-1/4UL31CE	4	5-1/4SUL31CE	4	5-1/4SUL31CE	4	5-1/4UL31CB	4	5-1/4UL31CB	4
x	● Gasket-CL Valve	W27025	4	W25357	4	W25357	4	W25357	4	W25357	4
x	● Capscrew.....	35A2C325	16	35A2C325	24	35A2C325	16	35A2C325	16	35A2C325	24
x	● Nipple.....	18A7W44	6	18A7W44	6	18A7W44	6	18A7W44	6	18A7W44	6
x	● Valve-Globe.....	30A17B4	6	30A17B4	6	30A17B4	6	30A17B4	6	30A17B4	6
	● Packing Rod Complete.....	LIST28827T1		LIST28827T1		LIST28827T1		LIST28827T1		LIST28827T1	
130	● ● Case-Packing.....	F12352T3	1	F12352T3	1	F12352T3	1	F12352T3	1	F12352T3	1
132	● ● Gasket-Case.....	X1498T3	1	X1498T3	1	X1498T3	1	X1498T3	1	X1498T3	1
131	● ● Set-Pkg Ring & Spr.....	PAK-30G32S	1	PAK-30G32S	1	PAK-30G32S	1	PAK-30G32S	1	PAK-30G32S	1
x	● ● Ring.....	NSS	3	NSS	3	NSS	3	NSS	3	NSS	3
133	● ● Capscrew.....	35A2C430	2	35A2C430	2	35A2C430	2	35A2C430	2	35A2C430	2
x	● ● Pipeplug-Lubricator	34A7A3	1	34A7A3	1	34A7A3	1	34A7A3	1	34A7A3	1
	● ● Piston & Ring Complete	XL1002200T1		XL1002400T1		XL1002500T1		XL1002600T1		XL1002800T1	
110	● ● Piston-Complete.....	H13236	1	H13207	1	H13434	1	H16649	1	H40019	1
114	● ● Collar-Piston.....	W33075	2	W32452	2	W32452	2	W42182	2	W42182	2
111	● ● Ring Piston.....	12A18CB1204	2	12A18CB1213	2	12A18CB1216	2	12A18CB1220	2	12A18CB1347	2
	● ● Rod-Piston Complete.....	R18243		R18204		R18204		R23318		R23318	
100	● ● Rod-Bare.....	NSS	1	NSS	1	NSS	1	NSS	1	NSS	1
101	● Nut-Piston.....	X1009T3	1	X1009T3	1	X1009T3	1	X1009T3	1	X1009T3	1
530	● ● Cotterpin.....	11A13C105E	1	11A13C105E	1	11A13C105E	1	11A13C105E	1	11A13C105E	1
102	● ● Nut-Crosshead Lock.....	X1010T9	1	X1010T9	1	X1010T9	1	X1010T9	1	X1010T9	1
	● ● Head-Outer-Complete.....	XL1002201T2		XL1002413T2		XL1002600T2		XL1002600T2		XL1002800T2	
160	● ● Head-Outer-Bare.....	NSS	1	NSS	1	NSS	1	NSS	1	NSS	1
x	● ● Pipe.....	26A7W004X	1	26A7W004X	1	26A7W004X	1	26A7W004X	1	26A7W004X	1
		0008ORP		0008ORP		0008ORP		0008ORP		0008ORP	
161	● ● Gasket-Outer Head.....	R18263	1	R17855	1	R19302	1	R23308	1	R60434	1
x	● Jackbolt.....	X1001T628	2	X1001T628	2	X1001T628	2	X1001T628	2	X1001T628	2
x	● Capscrew-Ohd to Cyl.....	35A2C378	16	35A2C378	16	35A2C378	16	35A2C379	16	35A2C379	16
x	● Capscrew-Ohd to Cyl.....	18A2C393	8	18A2C394	8	18A2C394	8	18A2C396	8	18A2C396	8
x	● Cover-Cleanout.....	W9002P2	1	W9002P2	1	W9002P2	1	W9002P2	1	W9002P2	1
x	● Gasket-Cover.....	W25712	1	W25712	1	W25712	1	W25712	1	W25712	1
x	● Capscrew.....	35A2C109	4	35A2C109	4	35A2C109	4	35A2C109	4	35A2C109	4
299A	● Valve-UL31 Clear.....	4-1/4SUL31CE	1	4-1/4SUL31CE	1	4-1/4SUL31CE	1	5-1/4UL31CB	1	5-1/4UL31CB	1
278A	● Gasket-Clear Valve.....	W27010	1	W27010	1	W27010	1	W27025	1	W27025	1
279A	● Capscrew.....	35A2C325	4	35A2C325	4	35A2C325	4	35A2C325	4	35A2C325	4
x	● Pipeplug.....	NSS	1	NSS	1	NSS	1	NSS	1	NSS	1
x	● Capscrew-Frame to Cyl.....	35A2C430	14	35A2C430	14	35A2C430	14	35A2C430	14	35A2C430	14

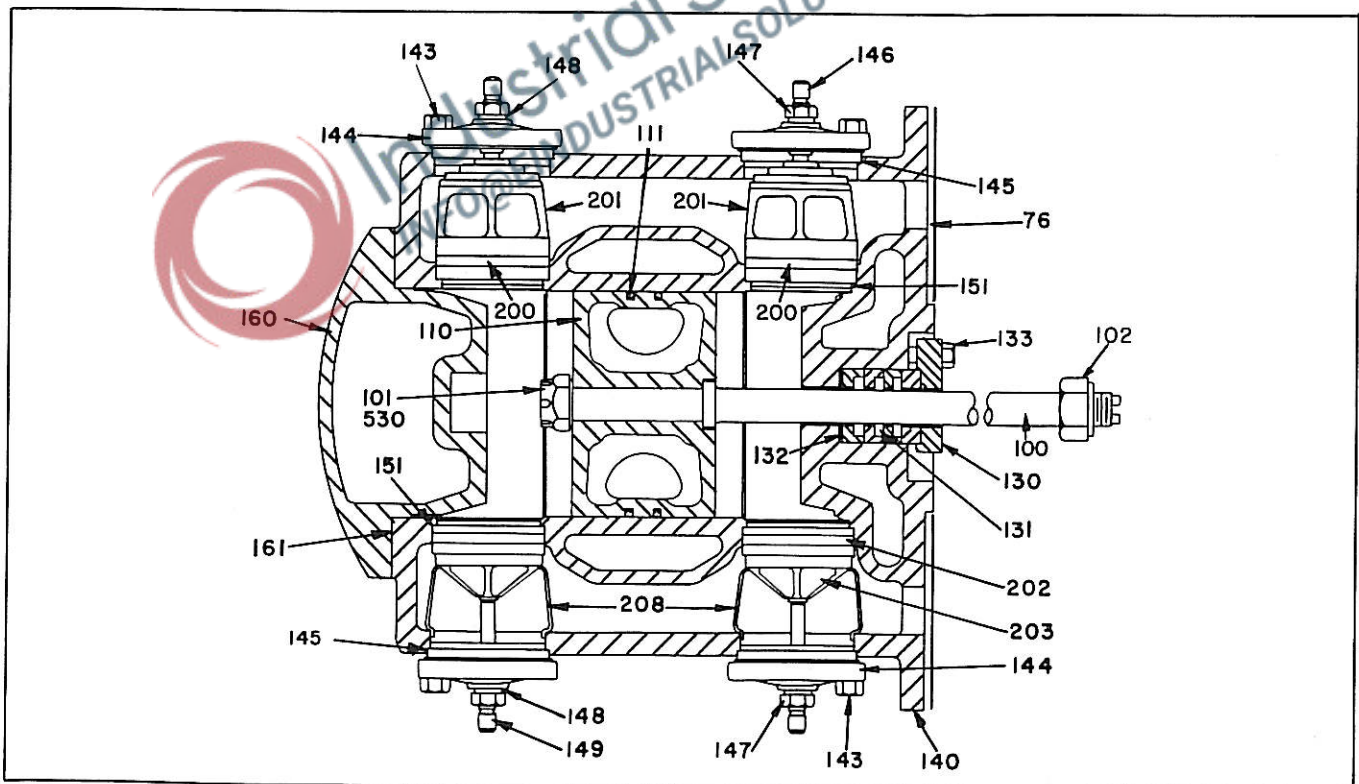
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Always Give the Serial Number of Your Compressor.

10" STROKE UNITS WITH CLEARANCE CONTROL



13½" & 14½" H. P. AIR CYLINDER — HORIZONTAL



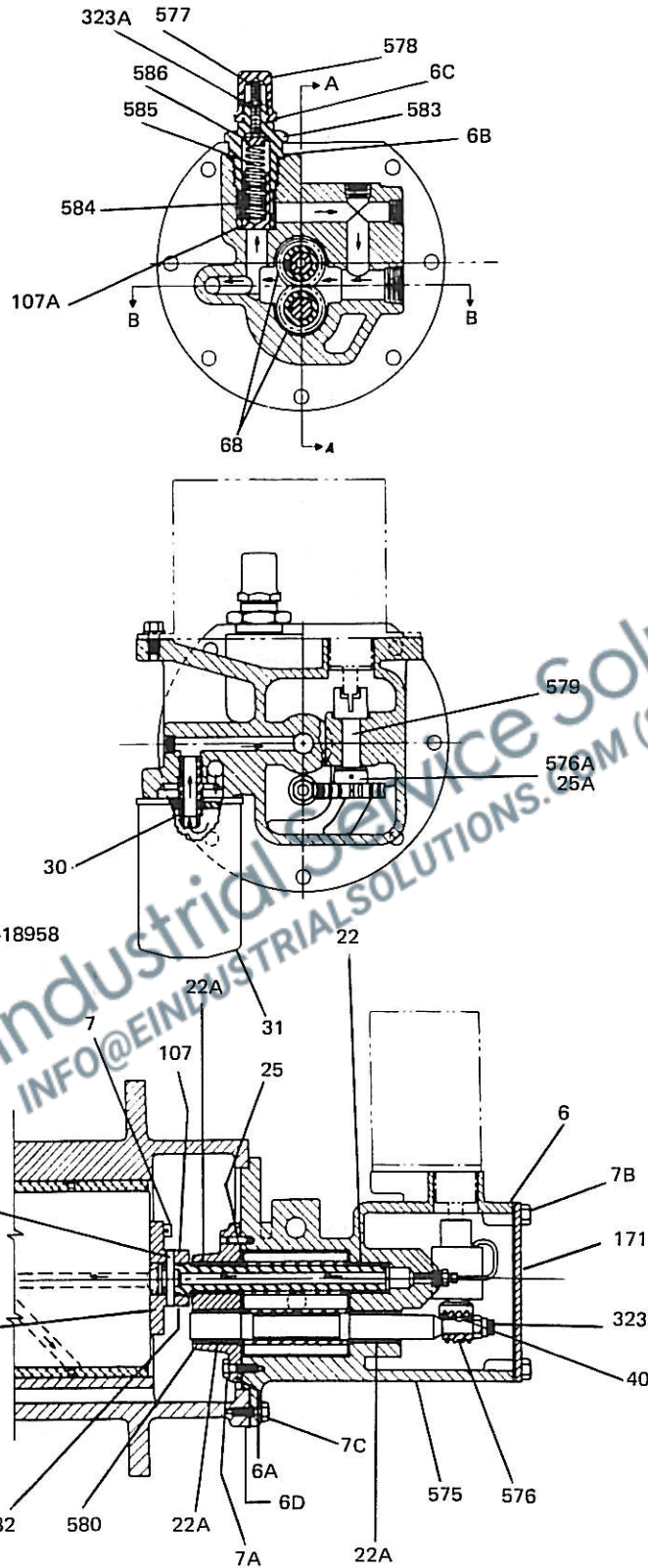
16" H. P. AIR CYLINDER — HORIZONTAL

AIR CYLINDER PARTS (10" Stroke Units)

III. No.	Name of Part Parts Indented After an Item are Included with the Item	13½" H.P. Cyl. Part No.	Qty.	14½" H.P. Cyl. Part No.	Qty.	16" H.P. Cyl. Part No.	Qty.
	Parts-Cyl END & VALVE COMPLETE.	XL1001300		XL1001400		XL1001600	
140	● Cylinder Complete	F5697H		F5697F		G1309A	
x	● ● Cylinder-Bare.	NSS	1	NSS	1	NSS	1
76	● ● Pipeplug	NSS	1	NSS	1	NSS	2
x	● Gasket-Cyl to Frame	W27918	1	W27918	1	W27918	1
x	● Cover-HH.	W84273	2	W84273	2	W12825	2
x	● Gasket-Cover.	W84274	2	W84274	2	W23840	2
x	● Capscrew-Cover	35A2C325	8	35A2C325	8	35A2C325	8
x	● Cover-HH.	R36853P1	2	R36853P1	2		
x	● Gasket-Cover.	R43816	2	R43816	2		
x	● Capscrew-Cover	35A2C326	12	35A2C326	12		
144	● Cover-Valve-Bare	W1092	8	W1092	8	W1776	8
145	● Gasket-Valve Cover	X1014T72-68	8	X1014T72-68	8	X1014T89-86	8
143	● Capscrew-Valve Cover	35A2D327	48	35A2D327	48	35A2D379	48
146	● Setscrew-Inlet	X1001T868	4	X1001T864	4	X1001T966	4
147	● Nut-Setscrew	X1060T5	4	X1060T5	4	X1060T6	4
148	● Gasket-Nut	X1131T3	4	X1131T3	4	X1131T4	4
149	● Setscrew-Discharge	X1001T868	4	X1001T864	4	X1001T966	4
147	● Nut-Setscrew	X1060T5	4	X1060T5	4	X1060T6	4
148	● Gasket-Nut	X1131T3	4	X1131T3	4	X1131T4	4
200	● Valve-Inlet	A60C1	4	A60C1	4	A75C1	4
151	● Gasket-Valve Seat	X1014T68-63	4	X1014T68-63	4	X1014T85-81	4
202	● Valve-Discharge	A60C2AE	4	A60C2AE	4	A75C2C	4
151	● Gasket-Valve Seat	X1014T68-63	4	X1014T68-63	4	X1014T85-81	4
203	● Crab-Valve	60C20	8	60C20	8	75C20	8
x	● Machinescrew	87A2S150	16	87A2S150	16	87A2S152	16
x	● Lockwasher	14A5S55	16	14A5S55	16	14A5S55	16
208	● Retainer	X1053T240	8	X1053T229	8	X1053T244	8
x	● Valve-UL-31 Clearance (motor side)	3-¾LUL31C	2	3-¾LUL31C	2	4-¾LUL31C	2
x	● Valve-UL-31 Clearance	3-¾LUL31CE	2	3-¾LUL31CE	2	4-¾LUL31CB	2
x	● Gasket-Clearance Valve	W25546	4	W25546	4	W27010	4
x	● Capscrew	35A2C325	16	35A2C325	16	35A2C325	16
x	● Nipple	18A7W44	4	18A7W44	4	18A7W44	4
x	● Valve-Globe	30A17B4	4	30A17B4	4	30A17-B4	4
	● Packing Rod Complete	LIST28827T1		LIST28827T1		LIST28827T1	
130	● ● Case-Packing	F12352T3	1	F12352T3	1	F12352T3	1
132	● ● Gasket-Case	X1498T3	1	X1498T3	1	X1498T3	1
131	● ● Set-Package Ring & Spring	PAK-30G32S	1	PAK-30G32S	1	PAK-30G32S	1
x	● ● Ring	NSS	3	NSS	3	NSS	3
133	● ● Capscrew	35A2C430	2	35A2C430	2	35A2C430	2
x	● ● Pipeplug-Lubricator	34A7A3	1	34A7A3	1	34A7A3	1
x	● Piston & Ring Complete	XL1001300T1		XL1001400T1		XL1001600T1	
110	● ● Piston Complete	R18234	1	R18132	1	H40020	1
111	● ● Ring-Piston	12A18CB1002	2	12A18CB1006	2	12A18CB1012	2
	● Rod-Piston Complete	R18205		R18205		R23312	
100	● ● Rod-Bare	NSS	1	NSS	1	NSS	1
101	● ● Nut-Piston	X1009T3	1	X1009T3	1	X1009T3	1
530	● ● Cotterpin	11A13C105E	1	11A13C105E	1	11A13C105E	1
102	● ● Nut-Crosshead Lock	X1010T9	1	X1010T9	1	X1010T9	1
	● Head-Outer Complete	H10266B		H10266A		XL1001600T2	
160	● ● Head-Outer-Bare	NSS	1	NSS	1	NSS	1
161	● ● Gasket-Outer Head	W33078	1	W32455	1	W123390	1
x	● Jackbolt	X1001T526	7	X1001T526	7	X1001T526	2
x	● Capscrew-Outerhead to Cylinder	35A2C429	8	35A2C429	8	35A2C478	8
x	● Capscrew-Outerhead to Cylinder	35A2C436	4	35A2C436	4	35A2C485	4
x	● Capscrew-Frame to Cylinder	35A2C430	14	35A2C430	14	35A2C430	14

x Not Illustrated.

Always Give the Serial Number of Your Compressor.



TYPE "C" OIL PUMP AND LUBRICATOR

TYPE "C" OIL PUMP AND LUBRICATOR DRIVE PARTS

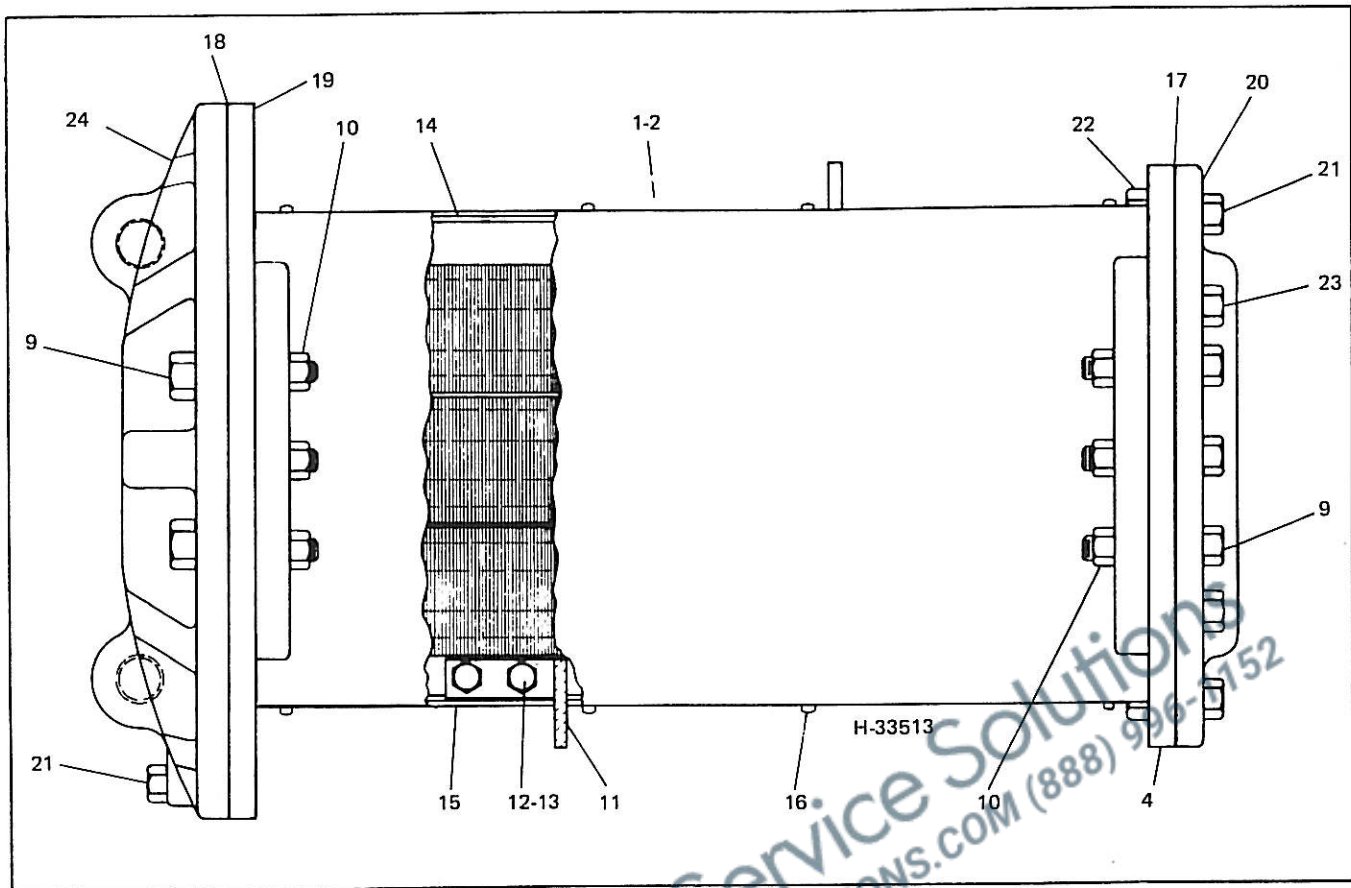
III. No.	Name of Part Parts Indented After an Item are Included with the Item	Part No.	Qty.
	OIL PUMP COMPLETE LESS FILTER.....	W87418	
	● Assembly-Oil Pump Housing.....	W87414	
575	● ● Housing-Oil Pump.....	NSS	1
22	● ● Bushing-1-5/16 LG.....	X1336T9	1
22A	● ● Bushing-1-13/16 LG.....	X1336T11	1
x	● ● Pipe Plug.....	31A7S4	2
x	● ● Pipe Plug.....	31A7S5	2
6D	● ● Gasket-Housing.....	W31430P1	1
68	● Assembly-Shaft & Gear.....	W87415	1
x	● ● Gear-Oil.....	NSS	2
x	● ● Shaft-Gear Drive.....	NSS	1
x	● ● Shaft-Gear Driven.....	NSS	1
x	● ● ● Key-Oil Gear.....	NSS	2
	● Assembly-Drive End Head.....	W87416	
580	● ● Head-Drive End.....	NSS	1
22A	● ● Bushing-1-13/16 LG.....	X1336T11	2
25	● ● Rollpin.....	25A13C249	2
6A	● ● Gasket.....	W29721P1	1
7A	● Capscrew-Drive End Head.....	35A2C111	6
171	● Cover-Pump Housing.....	R45407	1
6	● ● Gasket-Cover.....	W87288	1
7B	● Capscrew-Cover.....	35A2C109	4
	● Assembly-Lubricator Drive.....	W87417	
576	● ● Gear-Worm.....	W40129A	1
576A	● ● Gear-Lubricator Drive.....	W46287	1
579	● ● Shaft-Lubricator Driver.....	NSS	1
40	● ● ● Key.....	23A9C404	1
25A	● ● Roll-Pin.....	25A13C172	1
323	● ● Nut.....	80A4C5	1
x	● Connector Tube.....	242A10B1	1
x	● Nut-Tube.....	241A10B1	1
x	● Tube-Oil.....	X1617T1X6	1
	● Assembly-Relief Valve.....	W86930A	
583	● ● Body-Relief Valve.....	R19753	1
584	● ● Piston-Relief Valve.....	W35577P2	1
585	● ● Spring-Relief.....	PP881	1
586	● ● Seat-Spring.....	W35578	1
577	● Screw-Adjusting.....	109A2A56	1
323A	● ● Nut-Adjusting Screw Jam.....	40A4C3	1
57B	● ● Cap-Valve Body.....	W30243	1
6B	● ● Gasket-Valve Body.....	X1214T15	1
107A	● ● O-Ring-Valve Body.....	20A11CM217	1
6C	● ● Gasket-Body Cap.....	X1013T88	1
107	● O-Ring Pump Shaft.....	20A11CM214	1
582	● Ring-Non Extrusion.....	W50061	1
31	● Filter-Oil.....	6458B1	1
30	● Stud-Filter Adapter.....	4765B1	1
7C	● Capscrew-Oil Pump.....	35A2C111	7
581	● Driver-Oil Pump.....	W25416	1
25B	● Pin-Oil Pump Driver.....	W36649	1
7	● Capscrew-Driver.....	91A2A198E	4

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NSS—Not Sold Separately.

NOTE 1 THE ABOVE OIL PUMP COMPLETE
WITH OIL FILTER & ADAPTER
STUD WILL INTERCHANGE
WITH TYPE A & B PUMPS
COMPLETE

NOTE 2 TO CONVERT TYPE B OIL PUMP
WITH CARTRIDGE FILTER TO
EASY CHANGE FULL FLOW
FILTER ORDER CONVERSION
KITW122584 PLUS FILTER
ILL. NO 32 ABOVE



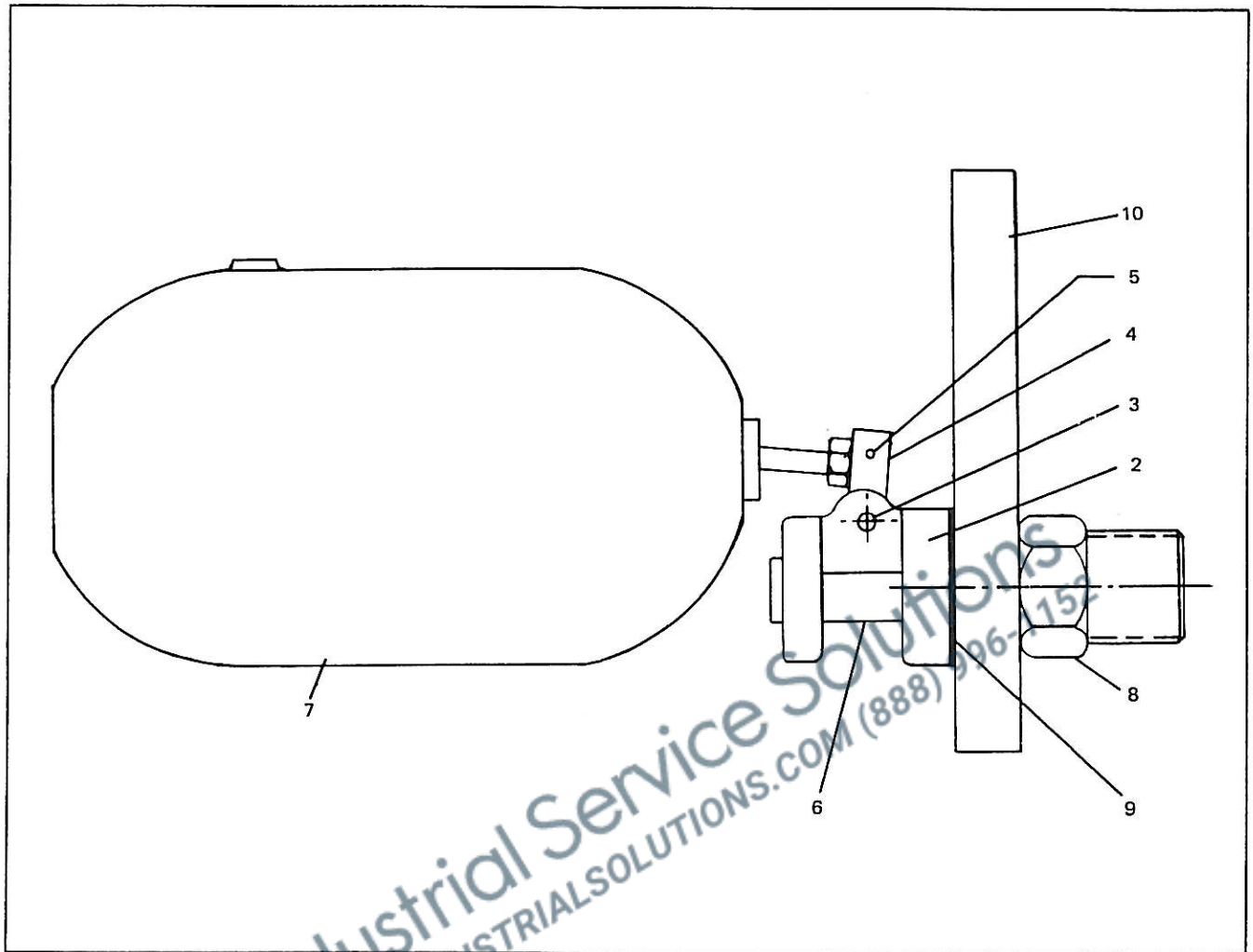
INTERCOOLER PARTS

III. No.	Name of Part Parts Indented After an Item are Included with the Item	7" Stroke	Qty.	8½" Stroke	Qty.	10" Stroke	Qty.
1	Intercooler-Complete	W86871A		W86872A		W124933	
2	● Intercooler-Bare	W44868B		W44869A		W124934	
9	● ● Capscrew	35A2C225	6	35A2C225	6	35A2C228	8
10	● ● Nut	16A4C5	6	16A4C5	6	16A4C5	8
11	● ● Baffle	R23600	2	H16848	2	H16847	2
12	● ● Capscrew	35A2C108	8	35A2C108	8	35A2C108	8
13	● ● Lockwasher	14A5C76	8	14A5C76	8	14A5C76	8
14	● ● Seal-Air	R21363	4	R23664	4	R60437	4
15	● ● Strip-Reinforcing	R21366	4	R23665	4	R23628	4
16	● ● Screw-Self Tapping	123A2S51D	16	123A2S51D	16	W123391	16
17	● ● Gasket-Inside Water Head	W43286	1	R23660	1	R23659	1
18	● ● Gasket-Outside Water Head	R23599	1	R23661	1	H16846	1
19	● ● Gasket-Frame to Top Plate	W36432	1	W36431	1	W27898	1
20	● Head-Inside Water	R23598	1	R23627	1	R60438	1
21	● Capscrew	35A2C222	8	35A2C222	8	35A2C225	8
22	● Nut	16A4C5	8	16A4C5	8	16A4C5	8
23	● Capscrew	35A2C219	4	35A2C219	8	35A2C222	8
24	● Head-Outside Water Head	H16809	1	H16835	1	F9729P1	1
x	● Capscrew	35A2C327	12	35A2C327	12	35A2C380	12

x Not Illustrated.

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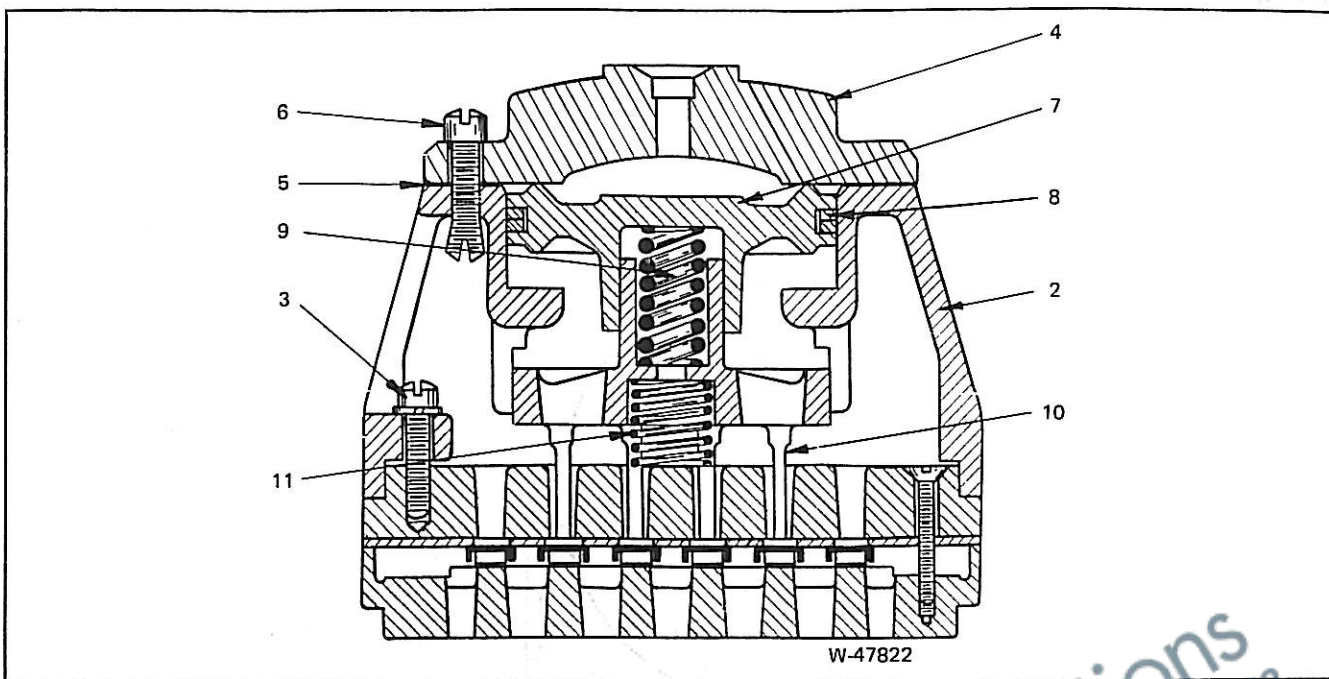
MOISTURE TRAP DRAIN VALVE PARTS

III. No.	Name of Part Parts Indented After an Item are Included with the Item	Part No.	Qty.
	Float-Valve-Moisture Trap Complete.	R5785-270	1
1	● Float and Valve Assembly	R5785-280	1
2	● ● Cage-Valve.....	NSS	1
3	● ● Pin-Lever	NSS	1
4	● ● Lever-Valve	NSS	1
5	● ● Pin-Lock.....	NSS	1
6	● ● Valve-Bare	NSS	1
7	● ● Float-Bare	NSS	1
8	● ● Nut-Valve Cage.....	NSS	1
9	● ● Gasket-Valve Cage	R5785-274	1
10	Cover-Valve and Float.....	R5785-278	1

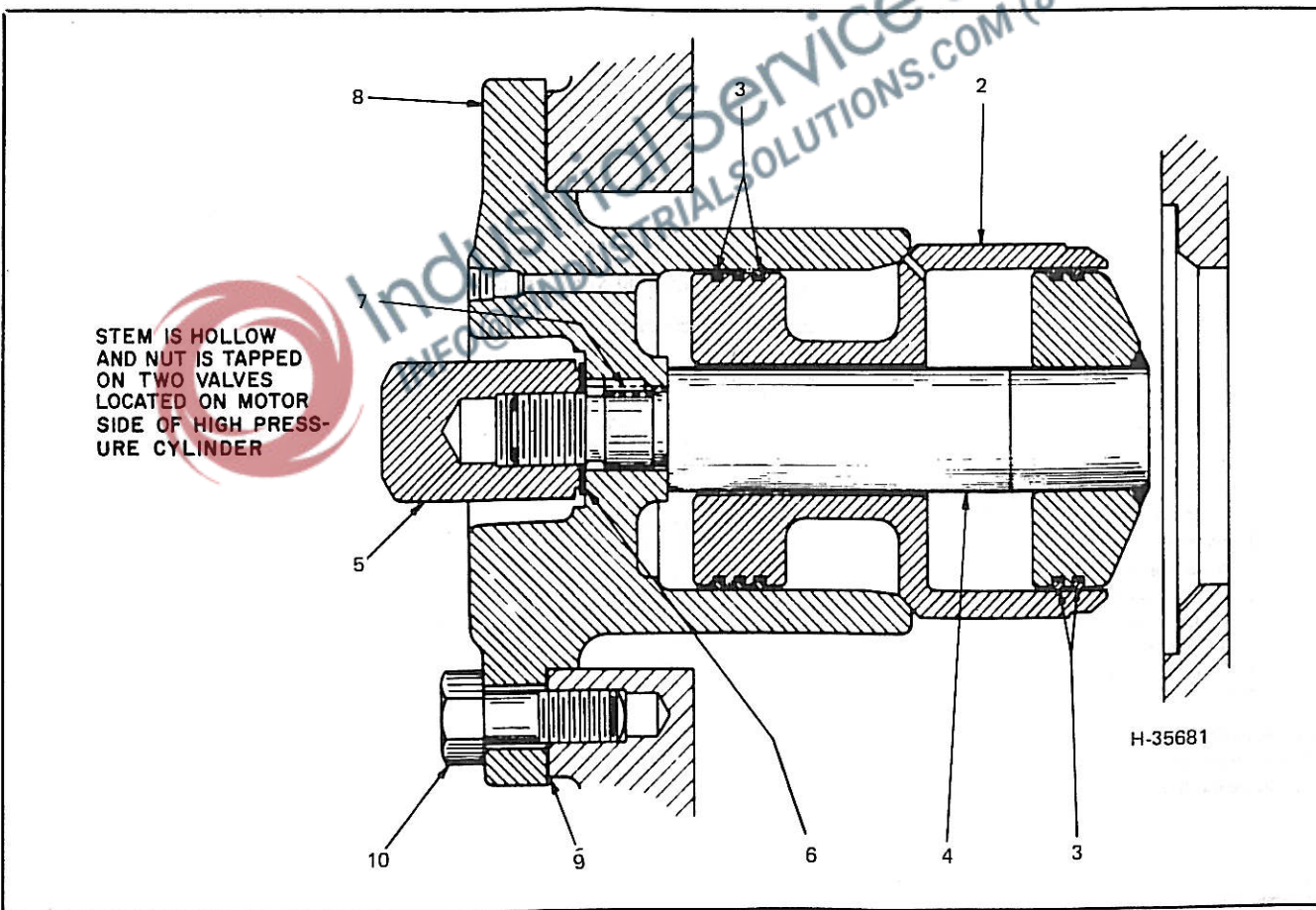
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**FREE AIR UNLOADER
7" STROKE UNITS**



**UL-31C CLEARANCE VALVE
8½", 10" STROKE UNITS**

FREE AIR UNLOADER PARTS
(7" & 10" Stroke Units)

III. No.	Name of Part Parts Indented After an Item are Included with the Item	Qty	PART NUMBERS				
			A-48 L.P. Cyl.	A-36 H.P. Cyl.	A-60 L.P. Cyl.	A-43 H.P. Cyl.	A-75 H.P. Cyl.
	Free Air Unloader Complete.....	1	X1334TA48	X1334TA36	X1334TA60	X1334TA43	X1334TA75
2	• Unloader Cage	1	R15253	W26138	H9917	R15252	H9919
3	• Fillister Hd. Machine Screw	2	87A2S147	87A2S147	87A2S148	87A2S147	87A2S149
x	• Lockwasher	2	14A5S55	14A5S55	14A5S55	14A5S55	14A5S55
4	• Unloader Cover	1	W1163	W1599	W1169	W1163	W1172
5	• Unloader Cover Gasket	1	W26133	W26019	W26020	W26133	W26134
6	• Fillister Hd. Machine Screw	2	87A2S149R	87A2S149R	87A2S149R	87A2S149R	87A2S150R
7	• Unloader Piston	1	W26141AP1	W26139C	W26144A	W26141AP1	R15257AP2
8	• Unloader Piston Ring	2	X1244T3	X1244T2-¼	X1244T4	X1244T3	X1244T5
9	• Unloader Piston Spring	1	PP391	PP483	PP393	PP391	PP400
10	• Unloader Plunger	1	W26143A	W26140A	R15256A	W26142A	R15260A
11	• Unloader Plunger Spring	1	PP579	PP579	PP394	PP579	PP401

UL-31C CLEARANCE VALVE PARTS
(8½" & 10" Stroke Units)

III No.	Name of Part Parts Indented After An Item are Included with the Item	PART NUMBERS—8½" STROKE							
		18½" & 19" L.P. Cyl.	Qty.	20½" & 21½" L.P. Cyl.	Qty.	(motor side) 11½" & 12½" H.P. Cyl.	Qty.	11½" & 12½" H.P. Cyl.	Qty.
	Complete.....	4¼SUL31CE	1	5¼UL31CE	1	2¾UL31C	1	2¾UL31CE	1
2	• Bare	4¼UL31C1	1	5¼UL31C1	1	2¾UL31C1	1	2¾UL31C1	1
3	• Ring	X1244T5¼	3	X1244T5¼	3	X1244T2¾	3	X1244T2¾	3
4	• Guide	4¼UL31C3E	1	5¼UL31C3E	1	2¾UL31C3	1	2¾UL31C3E	1
3	• Guide Ring	X1244T4¼	2	X1244T5¼	2	X1244T2¾	2	X1244T2¾	2
5	• Guide Nut	3¾UL31CP15	1	5¼UL31C15E	1	2¾UL31C15	1	3¾UL31CP15	1
6	• Guide Nut Washer	X1026T11	1	X1026T11	1	X1026T11	1	X1026T11	1
7	• Guide Key	11A9C2	1	11A9C2	1	11A9C2	1	11A9C2	1
8	• Cover	4¼SUL31C22	1	5¼UL31C22	1	2¾UL31C22	1	2¾UL31C22	1
9	• Cover Gasket	W27010	1	W27025	1	W27008	1	W27008	1
10	• Cover Cap Screw	35A2C325	4	35A2C325	4	35A2C325	4	35A2C325	4

III No.	Name of Part Parts Indented After an Item are Included with the Item	PART NUMBERS - 10" STROKE									
		22" L.P. Cyl.	Qty	24¼" & 25" L.P. Cyl.	Qty	26" & 28" L.P. Cyl.	Qty	13½" & 14½" H.P. Cyl.	Qty	16" & 17" H.P. Cyl.	Qty
	Complete	5¼UL31CE	1	5¼SUL31CE	1	5¼UL31CB	1	3¾LUL31CE †	1	4¼LUL31CB †	1
2	• Bare	5¼UL31C1	1	5¼UL31C1	1	5¼UL31C1	1	3¾UL31C1	1	4¼LUL31C1	1
3	• Ring	X1244T5¼	3	X1244T5¼	3	X1244T5¼	3	X1244T3¾	3	X1244T3¾	3
4	• Guide	5¼UL31C3E	1	5¼UL31C3E	1	5¼UL31C3E	1	3¾UL31C3E † †	1	4¼UL31C3E † †	1
3	• Guide Ring	X1244T5¼	2	X1244T5¼	2	X1244T5¼	2	X1244T3¾	2	X1244T3¾	2
5	• Guide Nut	5¼UL31C15E	1	5¼UL31C15E	1	5¼UL31C15B	1	3¾LUL31C15E † † †	1	4¼LUL31C15B † † †	1
6	• Guide Nut Washer	X1026T11	1	X1026T11	1	X1026T11	1	X1026T11	1	X1026T11	1
7	• Guide Key	11A9C2	1	11A9C2	1	11A9C2	1	11A9C2	1	11A9C2	1
8	• Cover	5¼UL31C22	1	5¼SUL31C22	1	5¼UL31C22	1	3¾LUL31C22	1	4¼LUL31C22	1
9	• Cover Gasket	W27025	1	W25357	1	W25357	1	W25546	1	W27010	1
10	• Cover Cap Screw	35A2C325	4	35A2C325	4	35A2C325	4	35A2C325	4	35A2C325	4

† On Motor Side Use 3¾LUL31C † On Motor Side Use 4¼LUL31C
† † On Motor Side Use 3¾UL31C3 † † On Motor Side Use 4¼UL31C3
† † † On Motor Side Use 3¾LUL31C15 † † † On Motor Side Use 4¼LUL31C15